Titus Group
Technical Catalogue
and Manual

titus

Tekform Slimline+ Drawer

2024

Important Information

Technical information

Our catalog strives for information accuracy, but as our products are continually updated, we recommend verifying the latest specifications before placing an order. We retain the right to make unannounced changes due to ongoing product improvements.

User responsibility

Users are responsible for ensuring that our hardware suits their intended purpose. We suggest conducting appropriate tests and reaching out to our technical representatives for assessment.

Intellectual property

Titus Group possesses global intellectual property rights, including trademarks, patents, copyrights, designs, illustrations, drawings, and the proprietary knowledge embedded in our products' design and production. We also respect competitors' rights and other relevant product design rights. Our products are not known to infringe upon any intellectual property rights, but we take infringements seriously and will vigorously defend our rights within the bounds of the law.

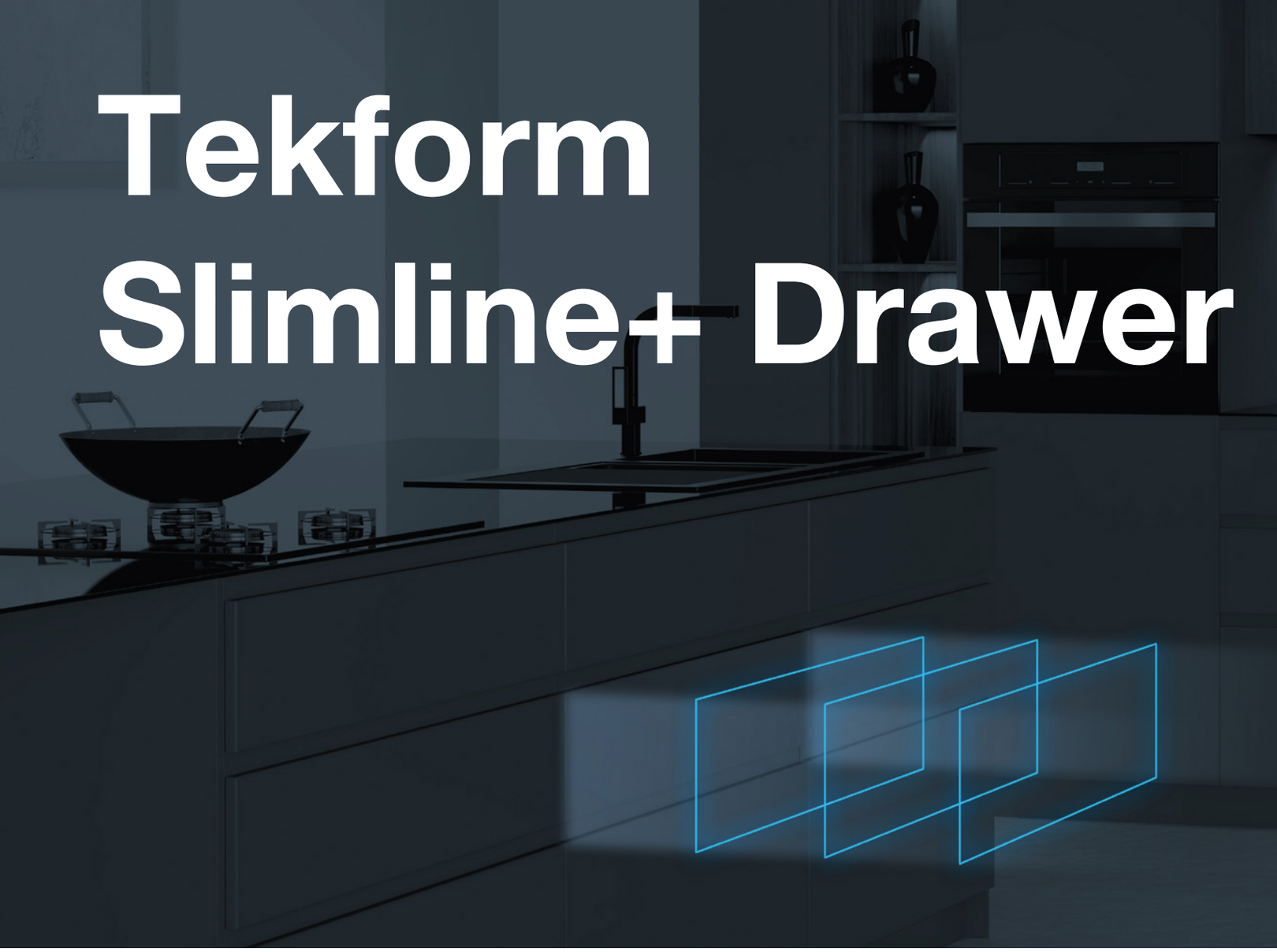
Non-preferred articles

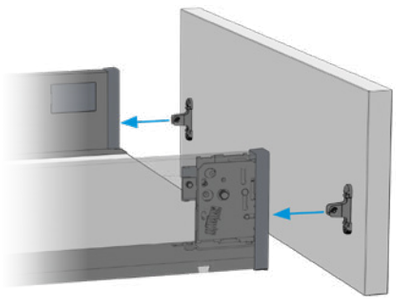
Items marked with * in the catalog are non-preferred and may have extended delivery times.

Trademarks

Titus and Titusonic are registered trademarks of Titus International Ltd. Lama is a registered trademark of Titus d.o.o. Dekani. WoodWelding is a registered trademark of WW SA.

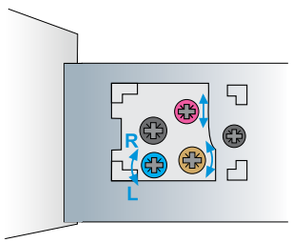
Tekform Slimline+ Drawer





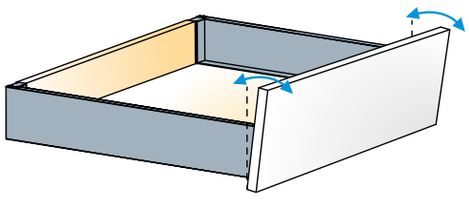
Swift assembly with enhanced front panel engagement

- Retaining feature on the locking mechanism ensures secure and reliable front panel engagement
- Optimised front panel connectors stabilize front panel prior to assembly
- Effortless disengagement for easy adjustments at any time



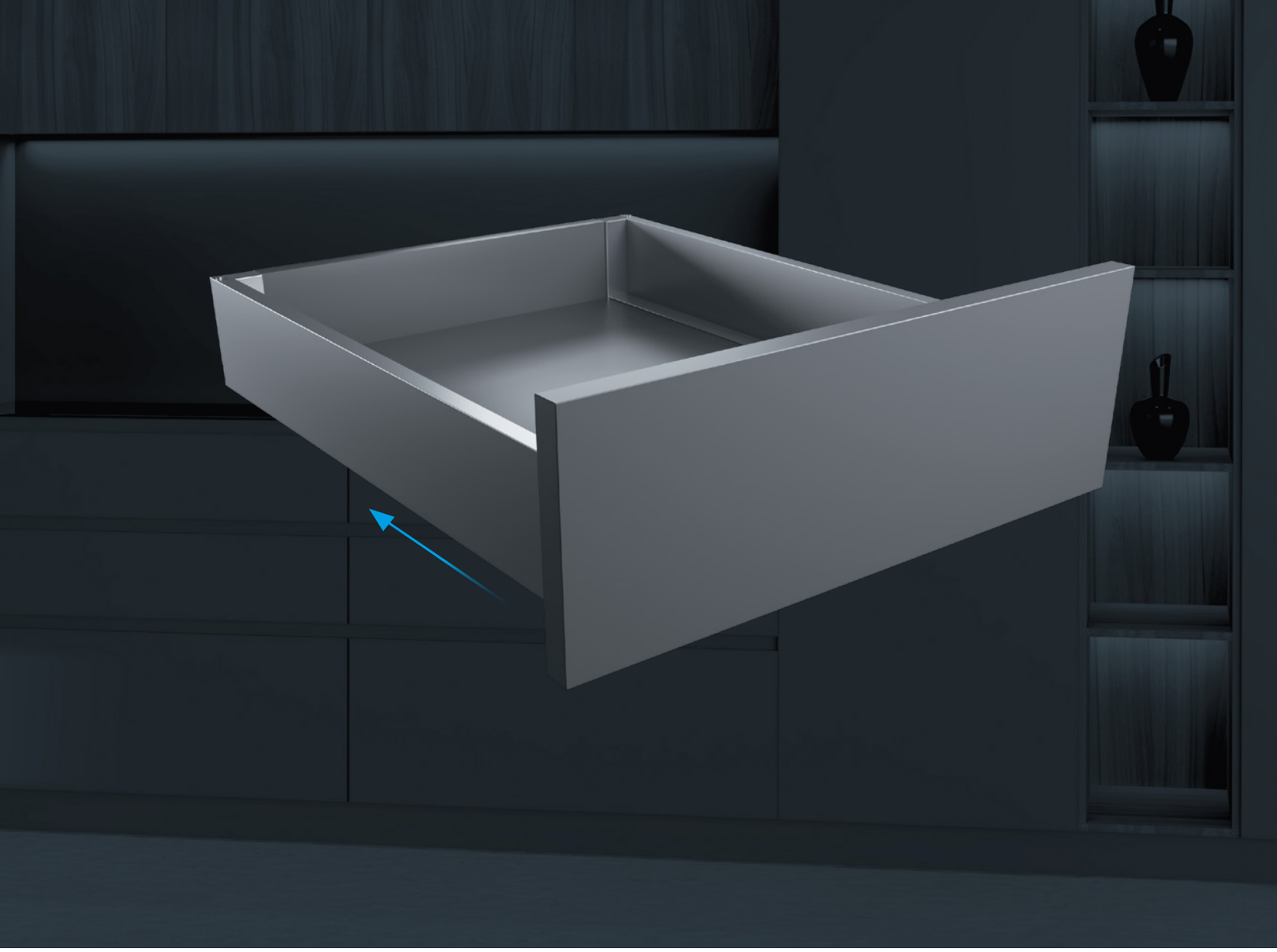
3D drawer front alignment with easy access

- Convenient front access for side, height, and tilt adjustment
- Colour-coded adjustment cams for easy identification
- Ensures uniform gap layouts for evenly aligned drawer fronts



Tilt adjustment

- Accessible at the front of the drawer side
- For an intuitive drawer front positioning through the mechanical stop

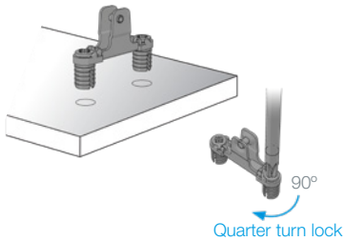


Smooth and effortless performance

- Titus Damper Inside with ART function for smooth and controlled movement, regardless of the closing speed
- Low pull-out force
- Optimal closing performance and life-long consistent damping

Push-to-open compatibility for handleless cabinets

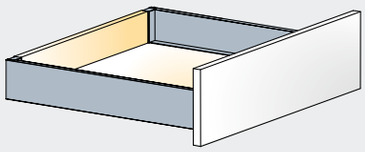
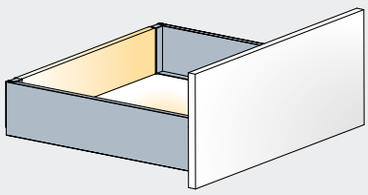
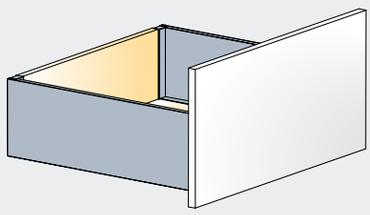
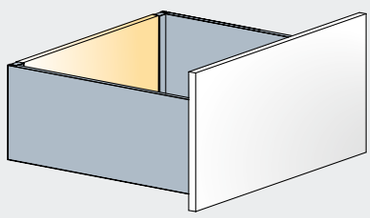
- Intuitive mounting without pre-drilling
- One-for-all: one mechanism for all Tekform Slimline+ drawers from 300mm onwards
- Easily adjustable push-to-open activation with only 1.5mm gap to operate
- Same runner for standard and push-to-open application



EasyFix front panel attachment

- Simple hand insertion
- Comfortable locking action at 90° turn of screwdriver
- Expando function for firm and reliable front attachment

Tekform Slimline+ Drawer
Product Guide

Tekform Slimline+ Drawer		Side material	Drawer type	Page
Tekform Slimline+ drawer DW70		Metal	Soft closing Push-to-open compatible	1.11
Tekform Slimline+ drawer DW100		Metal	Soft closing Push-to-open compatible	1.13
Tekform Slimline+ drawer DW145		Metal	Soft closing Push-to-open compatible	1.15
Tekform Slimline+ drawer DW182		Metal	Soft closing Push-to-open compatible	1.17

Accessories

Tacto push opening mechanism	1.19
Steel back panel	1.21

Tekform Slimline+ Drawer
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Technical Guide

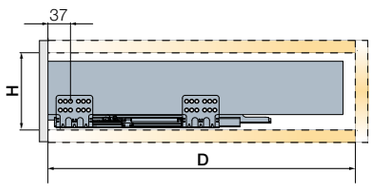
How to choose the appropriate drawer dimension?

Select the drawer size based on the available cabinet space. Please refer to the chart below, which indicates the minimum space required in the cabinet to choose the appropriate drawer system.

NL = Tekform Slimline+ drawer nominal length (mm)

NL	270	300	350	400	450	500	550

	Tekform Slimline+ drawer	
	Min. height H required	Cabinet depth D
Tekform Slimline+ drawer DW70	115mm	NL + min. 3mm
Tekform Slimline+ drawer DW100	147mm	NL + min. 3mm
Tekform Slimline+ drawer DW145	198mm	NL + min. 3mm
Tekform Slimline+ drawer DW182	230mm	NL + min. 3mm



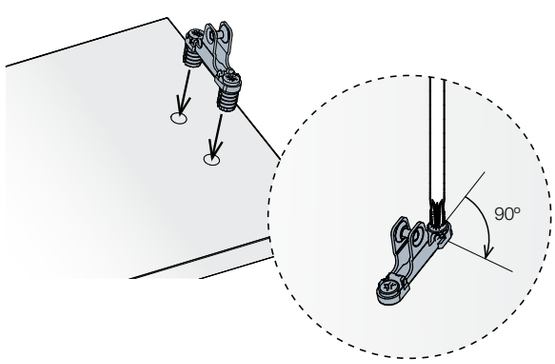
How to fix drawer sides to the front panel?

The Tekform Slimline+ drawer is available with EasyFix or screw-in front connectors

EasyFix front connector

· hand insertion
· quarter turn locking system
· expandable dowel
· easy assembly and disassembly of front panel

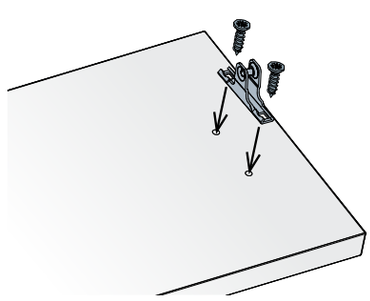
Front connector



Screw-in front connector

· reliable connection
· fixing with Ø3.5x15mm screws (screws are not included)

Front connector



Planning

Bottom panel and back panel cutting dimensions

Dimensions of bottom and back panel depends on:

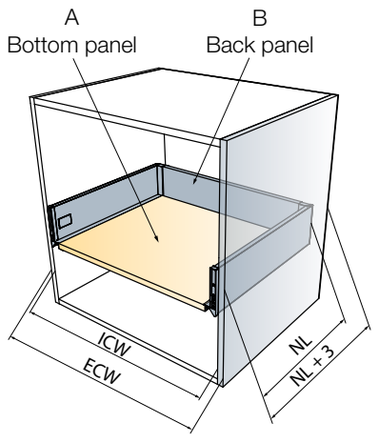
- cabinet width
- nominal drawer length
- drawer height

NL = Tekform Slimline+ drawer nominal length (mm)

NL	270	300	350	400	450	500	550

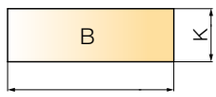
Cabinet width

ECW: External cabinet width
ICW: Internal cabinet width
NL: Nominal length of drawer



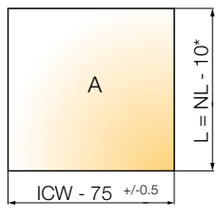
Back panel cutting dimensions

Back panel height depends on the selected drawer height



	K
DWD70	68
DWD100	100
DWD145	151
DWD182	183

Bottom panel cutting dimensions



NL	270	300	350	400	450	500	550
L	260	290	340	390	440	490	540
L_{st}	250	280	330	380	430	480	530

NL = Slimline+ drawer nominal length (mm)
L = Length in case of wood back panel
L_{st}: Length in case of steel back panel
*For drawers with steel back panel L = NL - 20

Tekform Slimline+ Drawer
Information

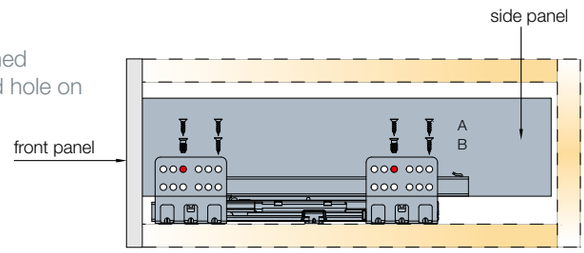
Technical Guide

How to choose the appropriate drawer runner fixing positions?

The drawer's fixing position depends on its functional placement.

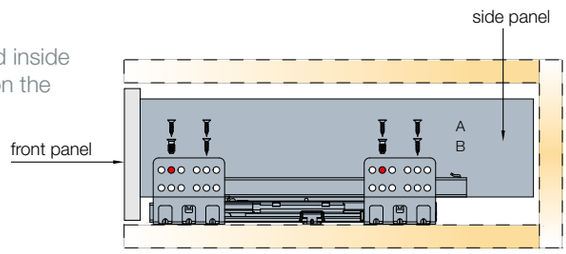
Tekform Slimline+ drawer front positioned outside the carcass

When the drawer front is positioned outside the carcass, use the third hole on the drawer runner for fixing.



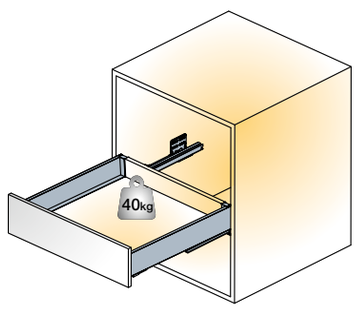
Tekform Slimline+ drawer front positioned inside the carcass

When the drawer front is positioned inside the carcass, use the second hole on the drawer runner for fixing.



Load capacity

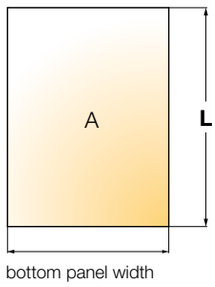
Drawer load capacity is 40 kg.



Expanded tolerances

Tekform Slimline+ drawer provides wider tolerances in cabinet construction and assures:

- precise drawer alignment
- smooth and silent operation
- improved drawer stability in open position
- Tekform Slimline+ drawer provides a tolerance of +/-1mm on bottom panel width size



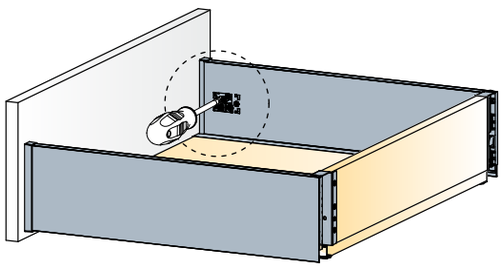
bottom panel width
tolerance +/- 1mm

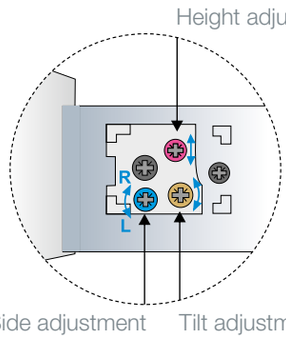
Adjustment needs to be done on both sides of the drawer

Adjustments

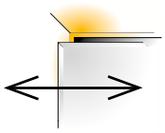
How to adjust the drawer front panel?

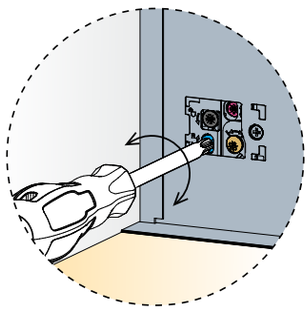
The Tekform Slimline+ drawer offers effortless three-dimensional front panel alignment, providing convenient access for side, height, and tilt adjustment positioned at the front of the drawer side. Enhanced with colour-coded adjustment cams, for easy identification and precise alignment, guaranteeing uniform gap layouts.





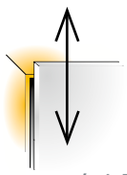
Side adjustment

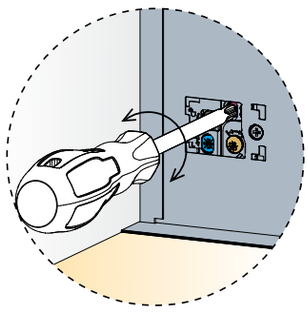




Side adjustment is done by rotating the blue coloured cam adjuster on the drawer side.

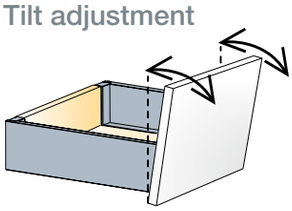
Height adjustment

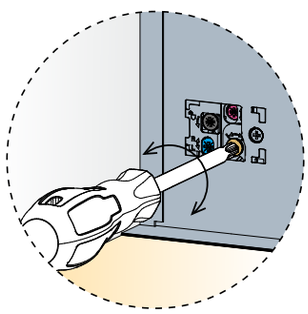




Height adjustment is done by rotating the red coloured cam adjuster on the drawer side.

Tilt adjustment





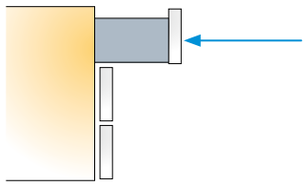
Tilt adjustment is done by rotating the yellow coloured cam adjuster on the drawer side.

Tekform Slimline+ Drawer
Information

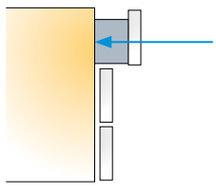
Key Design Choices

ConfidentClose

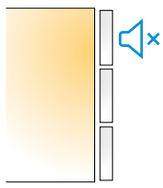
Fast closing



Late start of damping



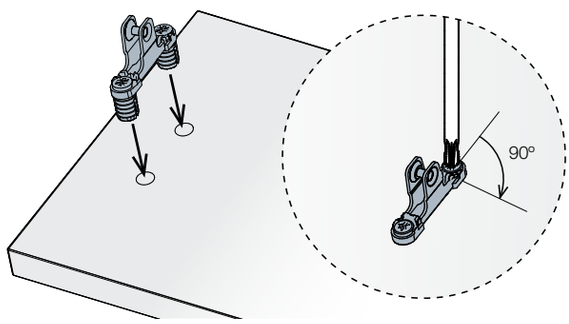
Quiet landing



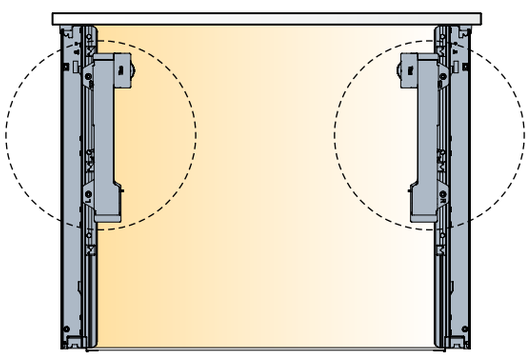
CAF Consumer Assembly Friendliness

EasyFix front panel connector with expandable dowels provides:
- Quick, toolless insertion
- Quarter turn lock
- Repeatable assembly and disassembly

Front connector



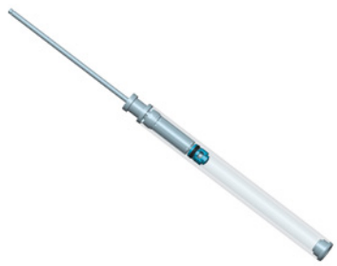
Compatible with Tacto push-opening system:
- For convenient, handle-free opening
- Same runner for both, standard and Tacto push-to-open applications
- The Tacto mechanism can be simply added as a retrofit option at any time after the drawer assembly
- For all drawers from a 300mm nominal length onwards



Titus Damper inside

Designed and produced in-house

- Reliable and consistent lifelong damping
- Smooth closing
- Consistent damping performance guaranteed across high-volume production runs
- 100% automated quality check



Damping action

Even and smooth soft closing action
- Soft and reliable closing

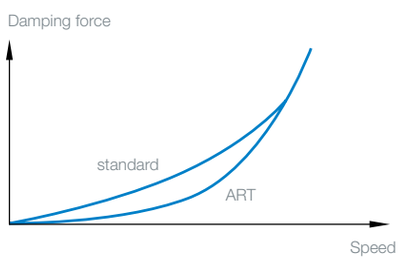
Flat damping curve shows the uniform action produced during damper closing at a defined speed.

Response to speed

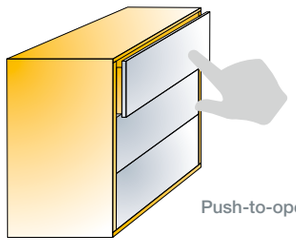
Response to speed defines the increase in damping force in relation to the closing speed of the damping object.

Standard
The damping force increase is approximately linear to the increasing speed of closing.

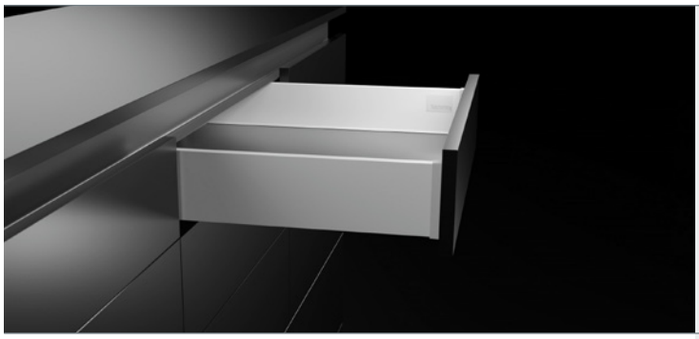
ART - Adaptive Response Technology
The damping force increase is parabolically adaptive to the increasing speed of closing. Consequently, the drawer closing is smooth, progressive, and reliable. This function allows a lower drawer opening force.



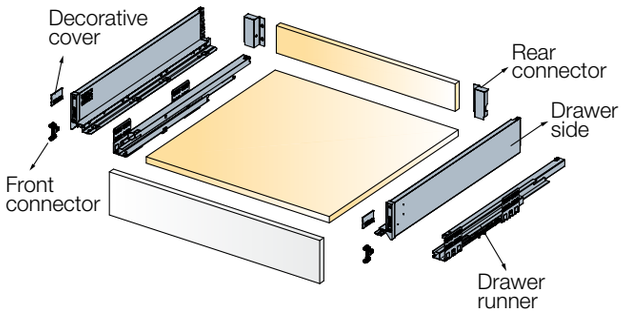
Tekform Slimline+
Drawer DW70



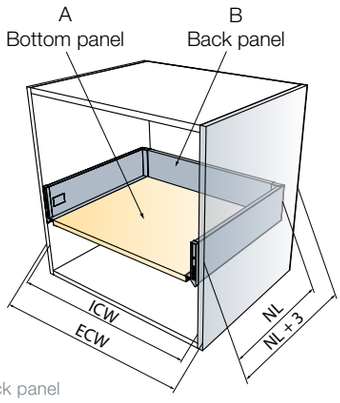
Push-to-open-ready



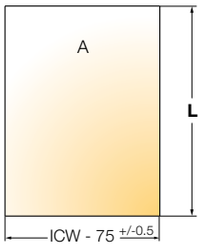
Tekform Slimline+Drawer DW70

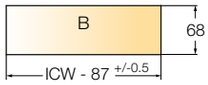


Cutting dimensions details



ECW: External cabinet width
ICW: Internal cabinet width
NL: Nominal length of drawer
L_{st}: Length in case of steel back panel





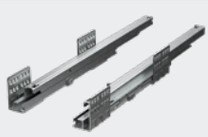
L = NL - 10
L_{st}: NL - 20

For further explanation ⇢ *see page 1.6*

4 sets

NL Nominal length (mm)	with EasyFix front connector Item number for a set	with Screw-in front connector Item number for a set	White	Anthracite
270	656-8T27 ⇢	656-8E27 ⇢	150	185
300	656-8T30 ⇢	656-8E30 ⇢	150	185
350	656-8T35 ⇢	656-8E35 ⇢	150	185
400	656-8T40 ⇢	656-8E40 ⇢	150	185
450	656-8T45 ⇢	656-8E45 ⇢	150	185
500	656-8T50 ⇢	656-8E50 ⇢	150	185
550	656-8T55 ⇢	656-8E55 ⇢	150	185

One set consists of

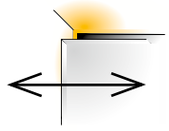
Drawer sides		2 pcs
Drawer runners		2 pcs
*Front connectors		2 pcs
Rear connectors		2 pcs
Decorative covers		2 pcs
Mounting instructions		1 pc/4 sets

**Front connector type depends on the item number selected.*

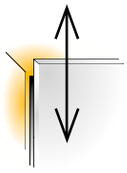
Push opening

Tacto Slimline Mechanism
⇢ *see page 1.19*

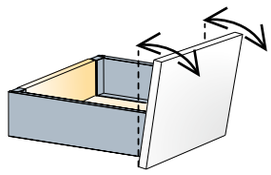
- Drawer runner type — full extension
- Load capacity — 40 kg
- Minimum height space required — 115mm
- Wooden back panel thickness — 16mm
- Wooden bottom panel thickness — 16mm



Side adjustment +1.5/-1.5 mm



Height adjustment +1.5/-1.5 mm



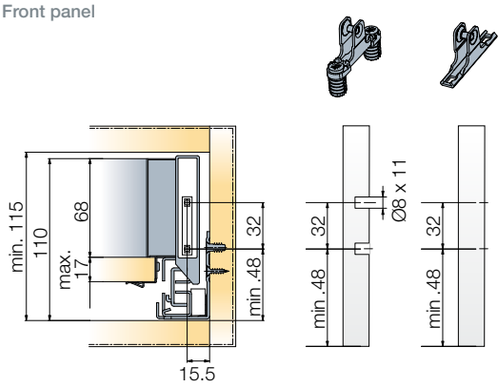
Tilt adjustment

Works with
Tacto Push Opening Mechanism
⇢ see page 1.19

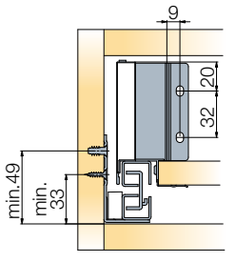
For further explanation ⇢ see page 1.8

Installation dimensions and drillings

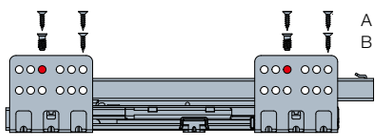
Front panel



Back panel



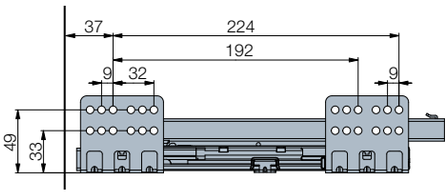
Drawer runner fixing positions



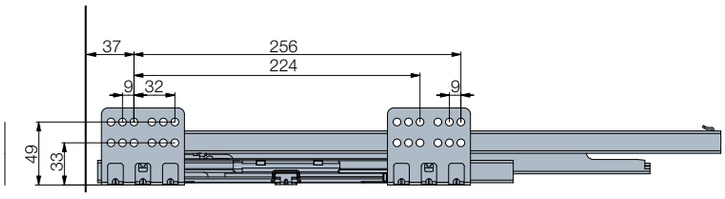
Chipboard screw Ø3.5 x 15

Euroscrew Ø6.3 x 13

NL=270mm
NL=300mm
NL=350mm
NL=400mm
NL=450mm

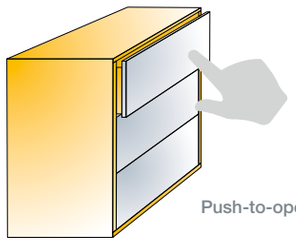


NL=500mm
NL=550mm



A trial mounting is always recommended.
For further information please contact your Titus Group representative.

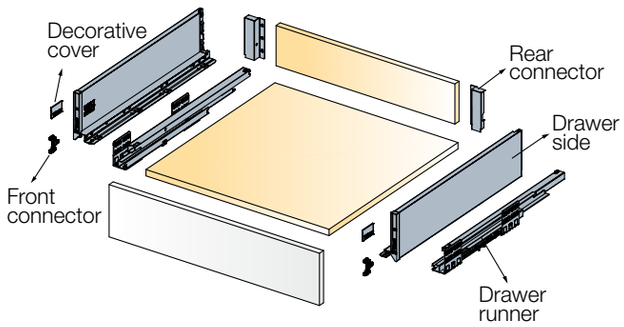
Tekform Slimline+
Drawer DW100



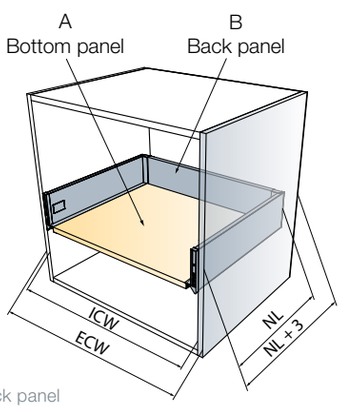
Push-to-open-ready

NL	with EasyFix front connector	with Screw-in front connector		
Nominal length (mm)	Item number for a set	Item number for a set	White	Anthracite
270	656-8U27 ⇢	656-8F27 ⇢	150	185
300	656-8U30 ⇢	656-8F30 ⇢	150	185
350	656-8U35 ⇢	656-8F35 ⇢	150	185
400	656-8U40 ⇢	656-8F40 ⇢	150	185
450	656-8U45 ⇢	656-8F45 ⇢	150	185
500	656-8U50 ⇢	656-8F50 ⇢	150	185
550	656-8U55 ⇢	656-8F55 ⇢	150	185

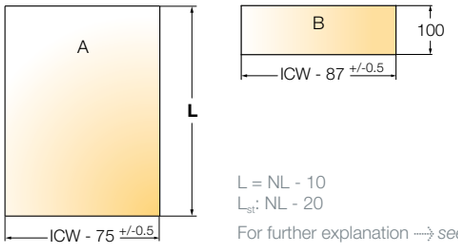
Tekform Slimline+Drawer DW100



Cutting dimensions details



ECW: External cabinet width
ICW: Internal cabinet width
NL: Nominal length of drawer
L_{st}: Length in case of steel back panel

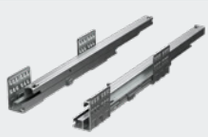


L = NL - 10
L_{st}: NL - 20

For further explanation ⇢ *see page 1.6*

4 sets

One set consists of

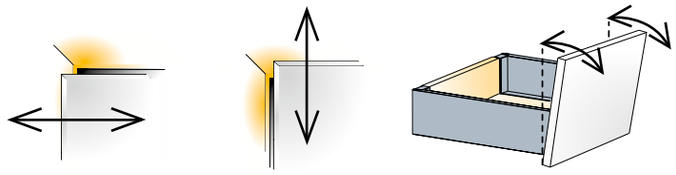
Drawer sides		2 pcs
Drawer runners		2 pcs
*Front connectors		2 pcs
Rear connectors		2 pcs
Decorative covers		2 pcs
Mounting instructions		1 pc/4 sets

**Front connector type depends on the item number selected.*

Push opening

Tacto Slimline Mechanism
⇢ *see page 1.19*

- Drawer runner type — full extension
- Load capacity — 40 kg
- Minimum height per drawer required — 147mm
- Wooden back panel thickness — 16mm
- Wooden bottom panel thickness — 16mm



Side adjustment +1.5/-1.5 mm

Height adjustment +1.5/-1.5 mm

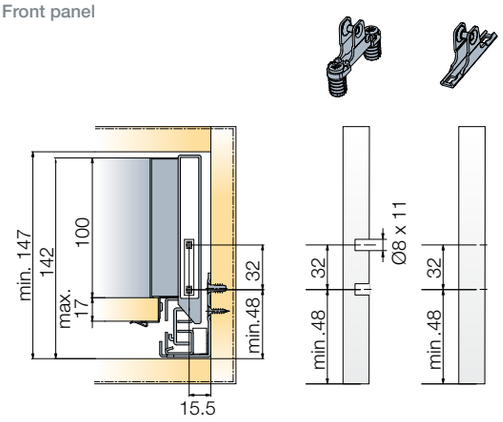
Tilt adjustment

Works with
Tacto Push Opening Mechanism
⇢ see page 1.19

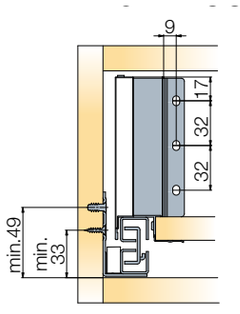
For further explanation ⇢ see page 1.8

Installation dimensions and drillings

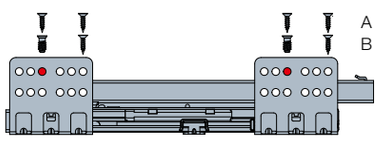
Front panel



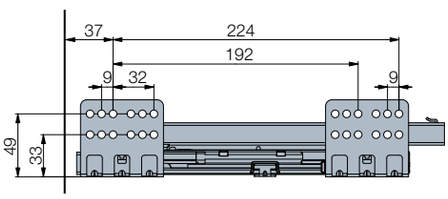
Back panel



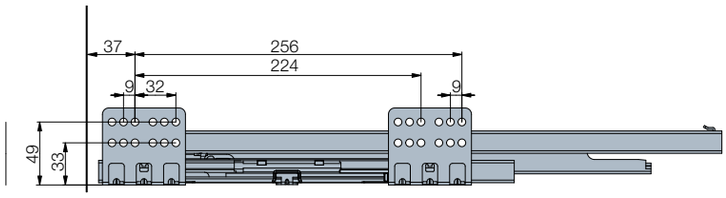
Drawer runner fixing positions



NL=270mm
NL=300mm
NL=350mm
NL=400mm
NL=450mm

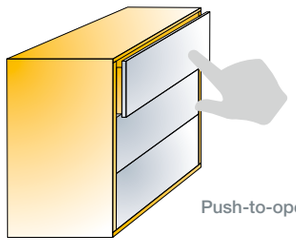


NL=500mm
NL=550mm



A trial mounting is always recommended.
For further information please contact your Titus Group representative.

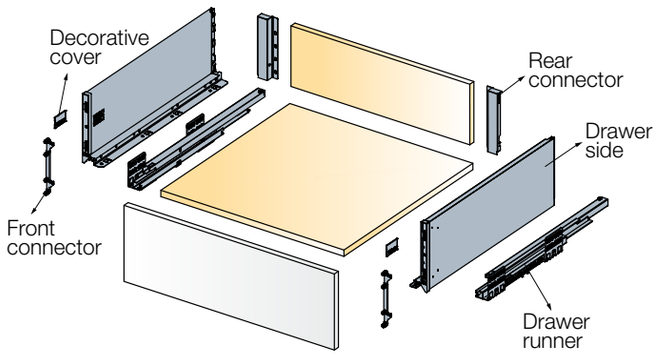
Tekform Slimline+
Drawer DW145



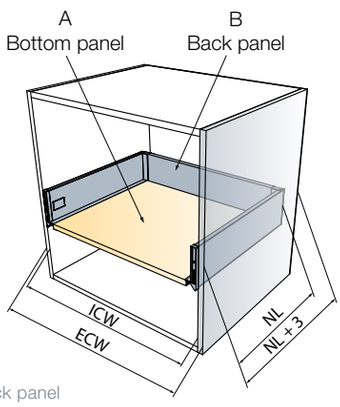
Push-to-open-ready

NL	with EasyFix front connector	with Screw-in front connector		
Nominal length (mm)	Item number for a set	Item number for a set	White	Anthracite
270	656-8V27 →	656-8G27 →	150	185
300	656-8V30 →	656-8G30 →	150	185
350	656-8V35 →	656-8G35 →	150	185
400	656-8V40 →	656-8G40 →	150	185
450	656-8V45 →	656-8G45 →	150	185
500	656-8V50 →	656-8G50 →	150	185
550	656-8V55 →	656-8G55 →	150	185

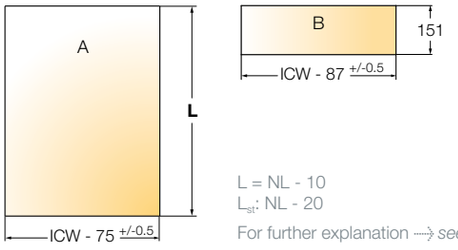
Tekform Slimline+Drawer DW145



Cutting dimensions details



ECW: External cabinet width
ICW: Internal cabinet width
NL: Nominal length of drawer
L_{st}: Length in case of steel back panel

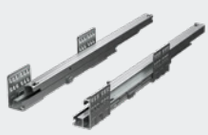
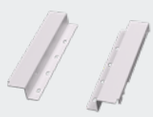


L = NL - 10
L_{st}: NL - 20

For further explanation → *see page 1.6*

4 sets

One set consists of

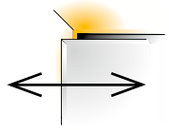
Drawer sides		2 pcs
Drawer runners		2 pcs
*Front connectors		2 pcs
Rear connectors		2 pcs
Decorative covers		2 pcs
Mounting instructions		1 pc/4 sets

**Front connector type depends on the item number selected.*

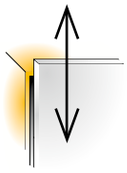
Push opening

Tacto Slimline Mechanism
→ *see page 1.19*

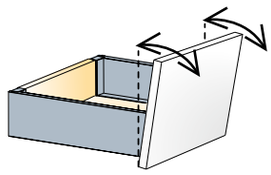
- Drawer runner type — full extension
- Load capacity — 40 kg
- Minimum height per drawer required — 198mm
- Wooden back panel thickness — 16mm
- Wooden bottom panel thickness — 16mm



Side adjustment +1.5/-1.5 mm



Height adjustment +1.5/-1.5 mm



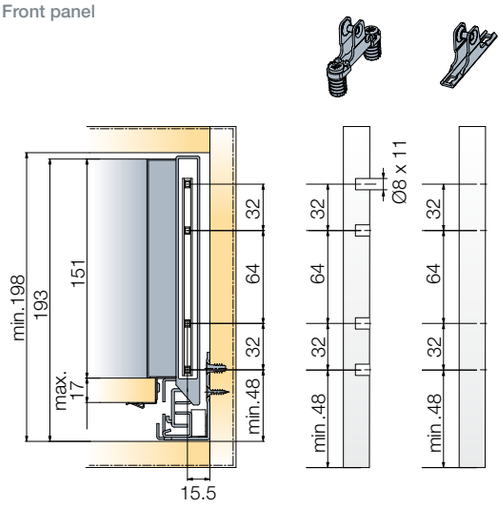
Tilt adjustment

Works with
Tacto Push Opening Mechanism
⇢ *see page 1.19*

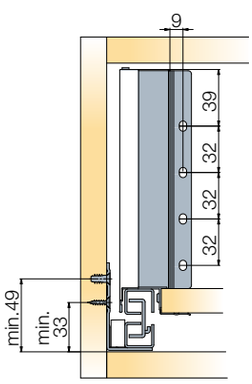
For further explanation ⇢ see page 1.8

Installation dimensions and drillings

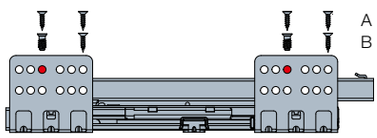
Front panel



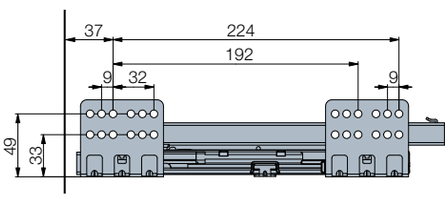
Back panel



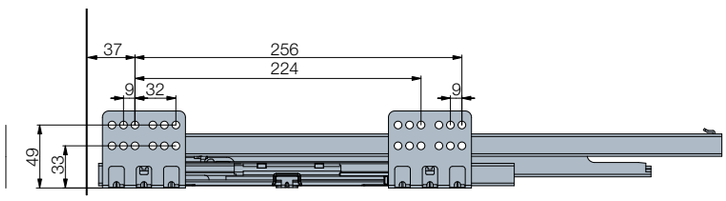
Drawer runner fixing positions



NL=270mm
NL=300mm
NL=350mm
NL=400mm
NL=450mm

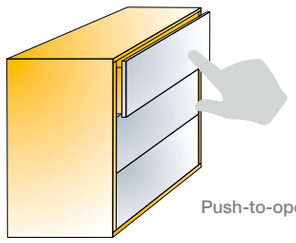


NL=500mm
NL=550mm



A trial mounting is always recommended.
For further information please contact your Titus Group representative.

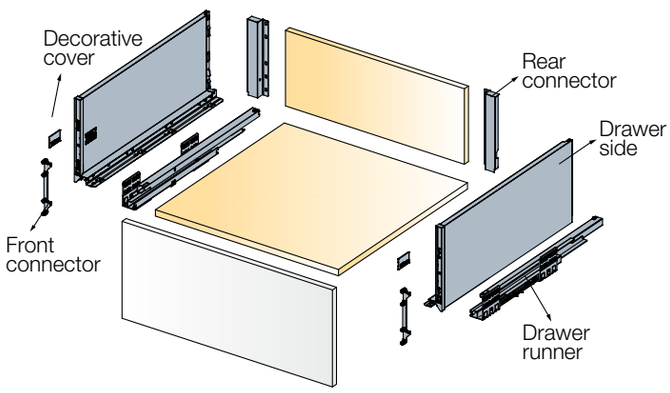
Tekform Slimline+
Drawer DW182



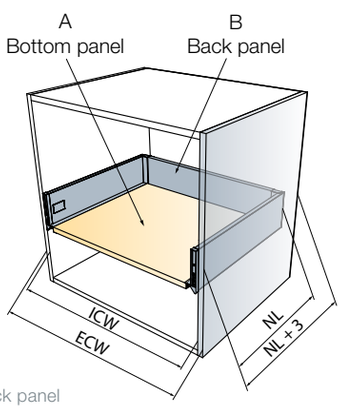
Push-to-open-ready

NL	with EasyFix front connector	with Screw-in front connector		
Nominal length (mm)	Item number for a set	Item number for a set	White	Anthracite
270	656-8Z27 ⇢	656-8H27 ⇢	150	185
300	656-8Z30 ⇢	656-8H30 ⇢	150	185
350	656-8Z35 ⇢	656-8H35 ⇢	150	185
400	656-8Z40 ⇢	656-8H40 ⇢	150	185
450	656-8Z45 ⇢	656-8H45 ⇢	150	185
500	656-8Z50 ⇢	656-8H50 ⇢	150	185
550	656-8Z55 ⇢	656-8H55 ⇢	150	185

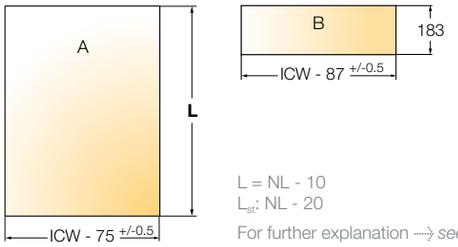
Tekform Slimline+Drawer DW182



Cutting dimensions details



ECW: External cabinet width
ICW: Internal cabinet width
NL: Nominal length of drawer
L_{st}: Length in case of steel back panel

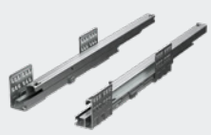


L = NL - 10
L_{st}: NL - 20

For further explanation ⇢ *see page 1.6*

4 sets

One set consists of

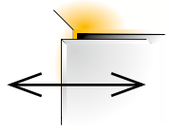
Drawer sides		2 pcs
Drawer runners		2 pcs
*Front connectors		2 pcs
Rear connectors		2 pcs
Decorative covers		2 pcs
Mounting instructions		1 pc/4 sets

**Front connector type depends on the item number selected.*

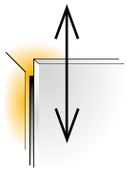
Push opening

Tacto Slimline Mechanism
⇢ *see page 1.19*

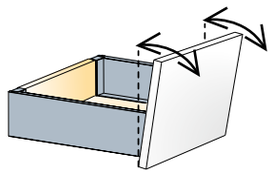
- Drawer runner type — full extension
- Load capacity — 40kg
- Minimum height per drawer required — 230mm
- Wooden back panel thickness — 16mm
- Wooden bottom panel thickness — 16mm



Side adjustment +1.5/-1.5 mm



Height adjustment +1.5/-1.5 mm



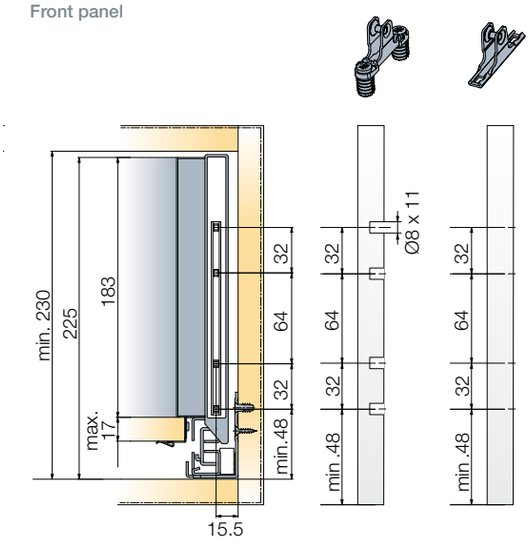
Tilt adjustment

Works with
Tacto Push Opening Mechanism
⇢ see page 1.19

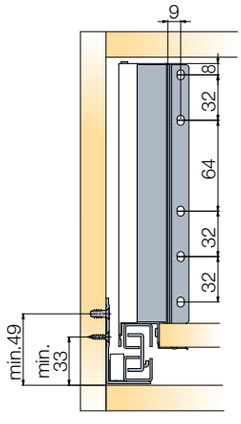
For further explanation ⇢ see page 1.8

Installation dimensions and drillings

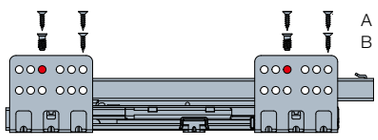
Front panel

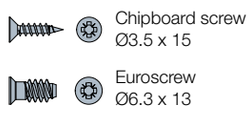


Back panel

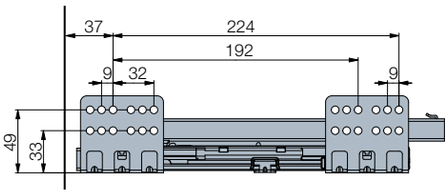


Drawer runner fixing positions

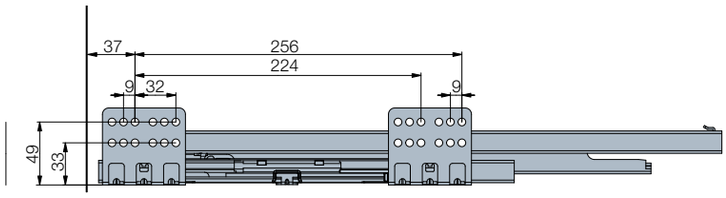




NL=270mm
NL=300mm
NL=350mm
NL=400mm
NL=450mm

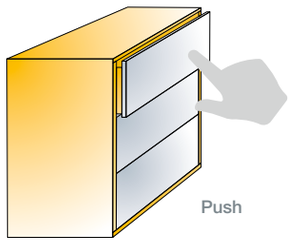


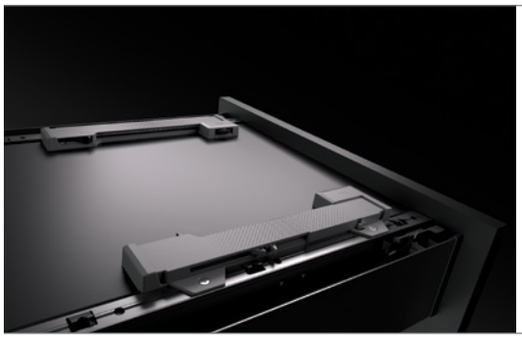
NL=500mm
NL=550mm



A trial mounting is always recommended.
For further information please contact your Titus Group representative.

Accessories
Tacto Push Opening Mechanism





Technical details

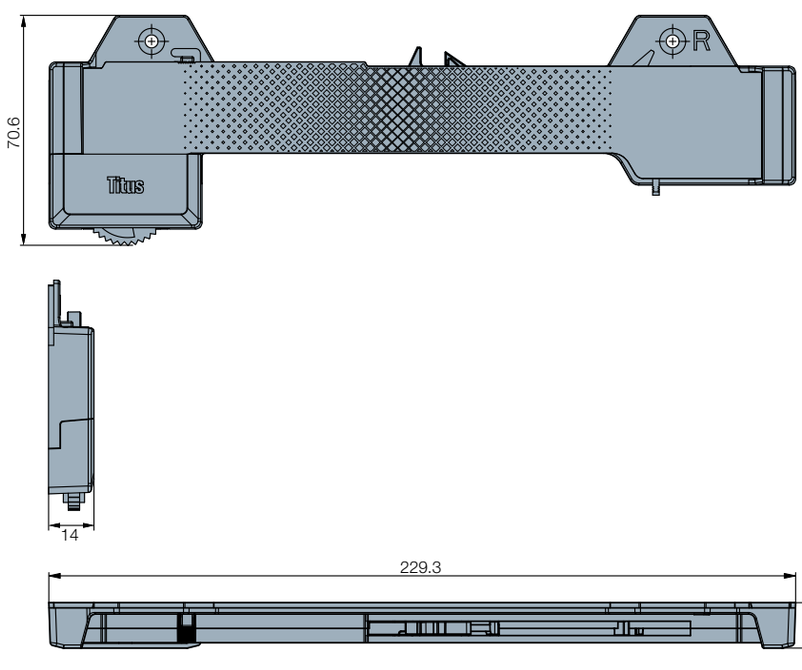
Item number for set

Tacto 2.0

656-9220-383-K1

One set consists of:

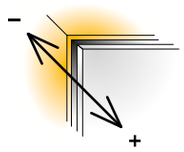
PushOpen Mechanism		2 pcs
Tacto Activator		2 pcs
Chipboard screws		1 pc/set
Mounting instructions		1 pc/set



30 sets

Made of plastic

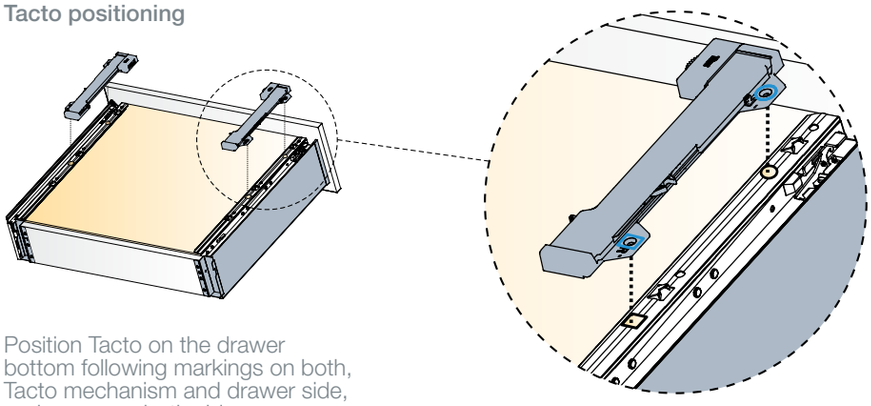
· Intuitive mounting
· One-for-all – One item fits all Slimline+ drawers
· Easily adjustable push-to-open activation with only 1.5mm gap to operate
· Easy opening, reliable closing



Front gap adjustment -1.5/+3.5mm

Mounting details

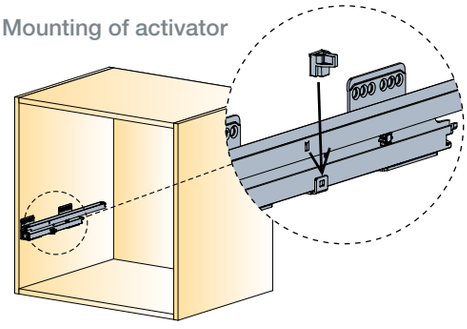
Tacto positioning



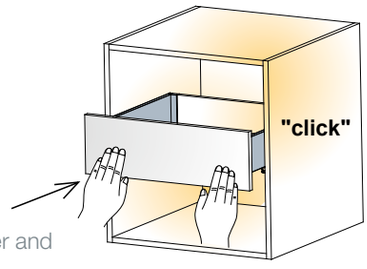
Position Tacto on the drawer bottom following markings on both, Tacto mechanism and drawer side, and screw on both sides.

Align Tacto mechanism with positioning recesses on the drawer sides

Mounting of activator

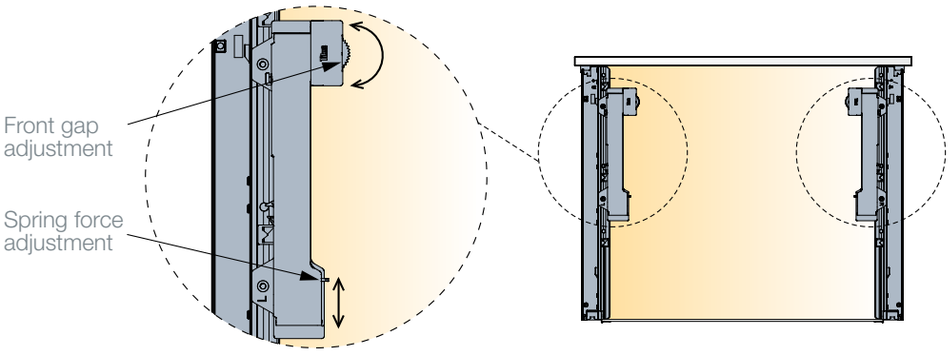


Drawer runner is Tacto ready. Mount the activator onto the bracket.



1. Insert the drawer on the runner and push till the end position.
2. Pull the drawer out again and push back in until you hear a 'click'.
3. Tacto is now engaged.

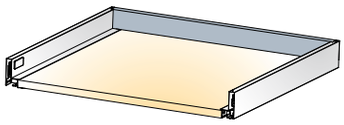
Adjustments



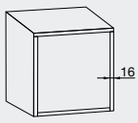
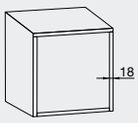
Front gap adjustment:
Factory preset value 2mm
Adjustment range: -1.5/+3.5mm

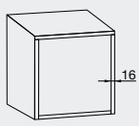
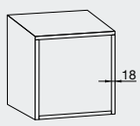
Spring force adjustment:
The force can be increased/decreased through the adjustment switch

Accessories
Steel Back Panel



Mounting *see page 1.27*

	ECW	Cabinet side thickness 16mm	Cabinet side thickness 18mm		
	External cabinet width (mm)			White	Anthracite
Steel back panel DW70	300	655-7L01	655-7L30	150	185
	400	655-7L02	655-7L40	150	185
	500	655-7L03	655-7L50	150	185
	600	655-7L04	655-7L60	150	185
	700	655-7L05	655-7L70	150	185
	800	655-7L06	655-7L80	150	185
	900	655-7L07	655-7L90	150	185
	1000	655-7L08	655-7L10	150	185
	1200	655-7L09	655-7L12	150	185
10 pcs Made of steel					
Steel back panel DW100	300	655-7M01	655-7M30	150	185
	400	655-7M02	655-7M40	150	185
	500	655-7M03	655-7M50	150	185
	600	655-7M04	655-7M60	150	185
	700	655-7M05	655-7M70	150	185
	800	655-7M06	655-7M80	150	185
	900	655-7M07	655-7M90	150	185
	1000	655-7M08	655-7M10	150	185
	1200	655-7M09	655-7M12	150	185
10 pcs Made of steel					

	ECW External cabinet width (mm)	Cabinet side thickness 16mm 	Cabinet side thickness 18mm 	White	Anthracite
Steel back panel DW145 	300	655-7F01	655-7F30	150	185
	400	655-7F02	655-7F40	150	185
	500	655-7F03	655-7F50	150	185
	600	655-7F04	655-7F60	150	185
	700	655-7F05	655-7F70	150	185
	800	655-7F06	655-7F80	150	185
	900	655-7F07	655-7F90	150	185
	1000	655-7F08	655-7F10	150	185
	1200	655-7F09	655-7F12	150	185
10 pcs Made of steel					
Steel back panel DW182 	300	655-7H01	655-7H30	150	185
	400	655-7H02	655-7H40	150	185
	500	655-7H03	655-7H50	150	185
	600	655-7H04	655-7H60	150	185
	700	655-7H05	655-7H70	150	185
	800	655-7H06	655-7H80	150	185
	900	655-7H07	655-7H90	150	185
	1000	655-7H08	655-7H10	150	185
	1200	655-7H09	655-7H12	150	185
10 pcs Made of steel					

Assembly Instructions

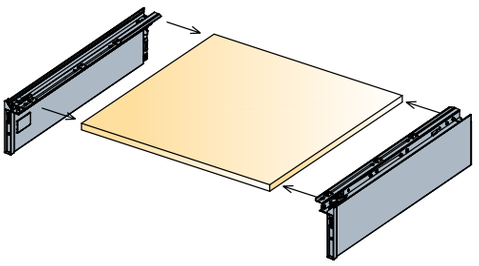
Screws are not included

Assembly Sequence

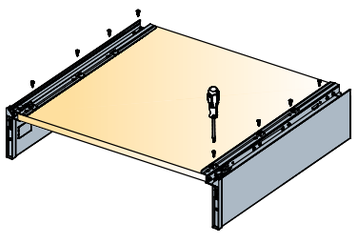
Wooden back panel assembly

Connect the drawer sides to the bottom panel (1) and fix it with screws (2).

1



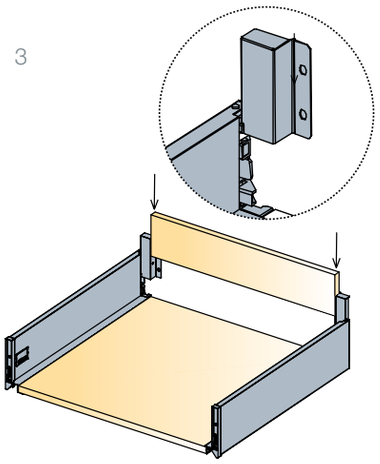
2



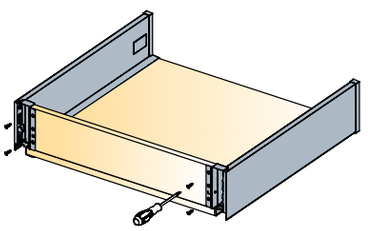
Chipboard screw
Ø3.5 x 15

Insert the rear connectors and the back panel vertically into the recess in the drawer sides (3).
Fix the back panel in place using screws (4).

3



4



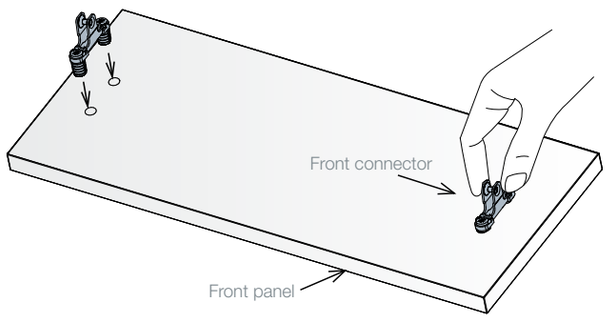
Chipboard screw
Ø3.5 x 15

Screws are not included

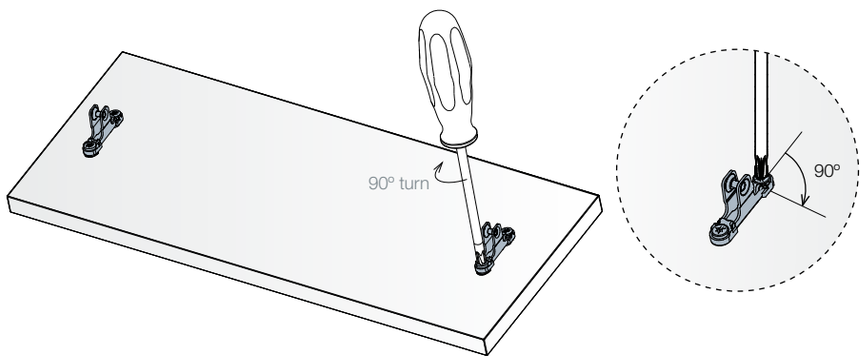
Insertion of Front Connectors

EasyFix

Insert the front connectors
into holes on the front panel

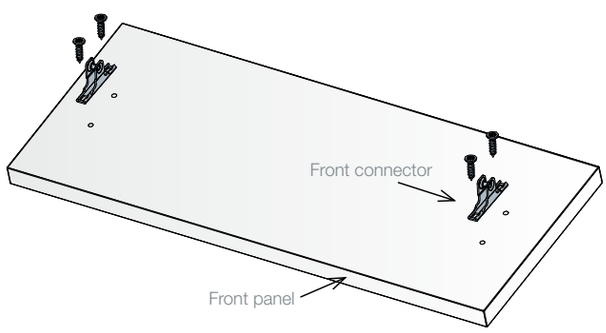


Turn the screws 90°
into locked position

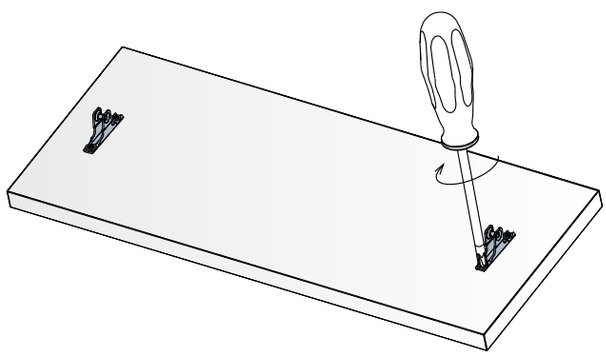


Screw-in fixing

Use Ø3 x 15mm screws for fixing



Chipboard screw
Ø3.5 x 15

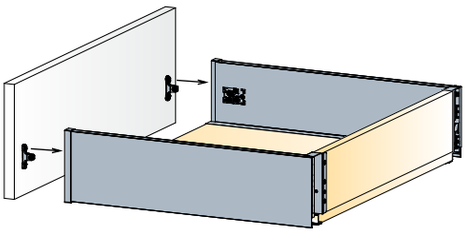


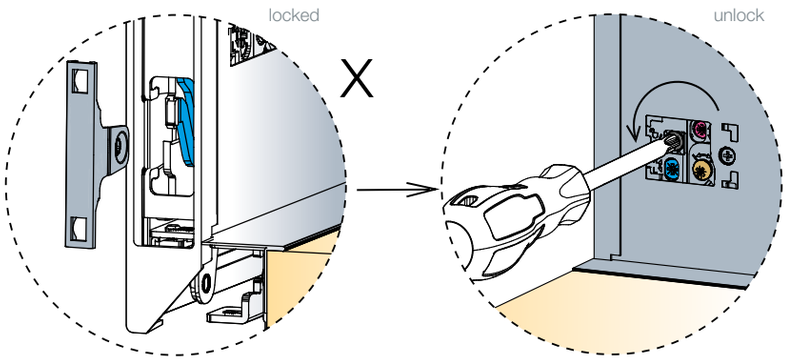
Assembly Instructions

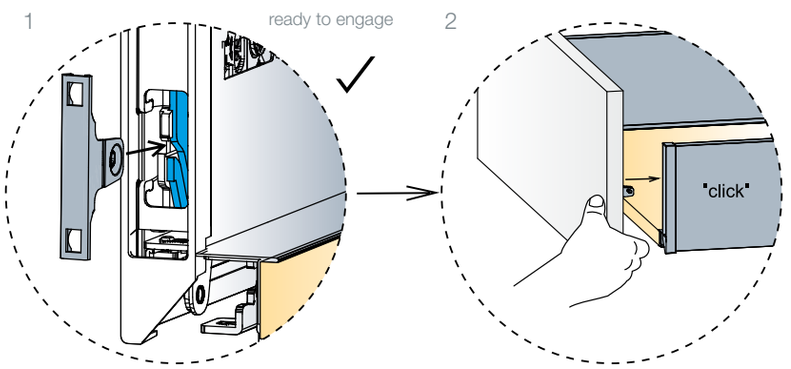
Front Panel Mounting / Removal

Mounting

Before attaching the drawer front, make sure that the clipping mechanism is unlocked (1). Attach the drawer front to the drawer sides and press to click (2).

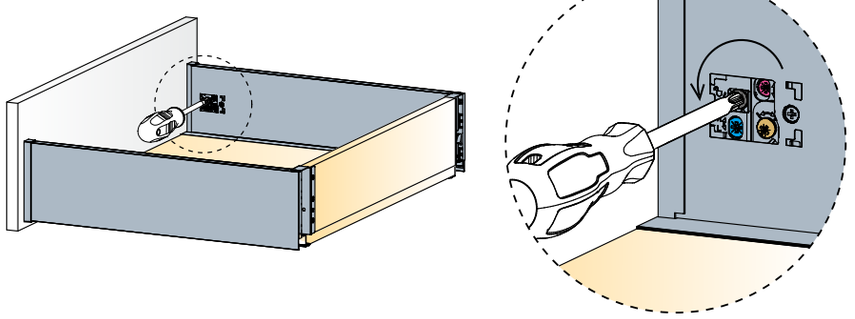


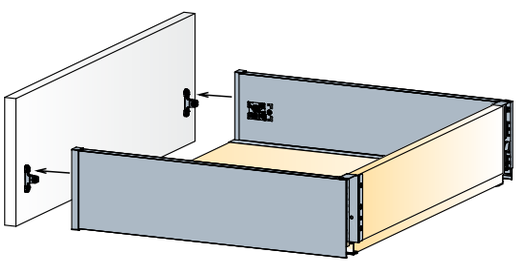




Removal

Turn the screw towards the front panel to detach it from the drawer sides (1). Remove the front panel (2).

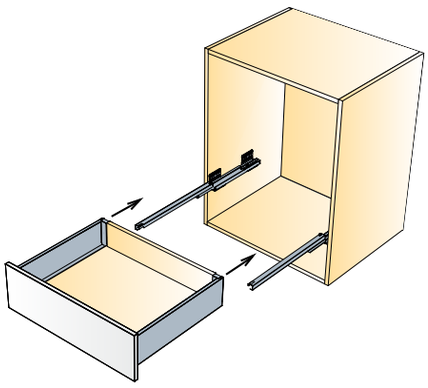


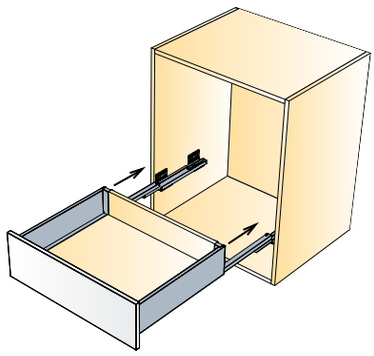


Drawer Insertion / Removal

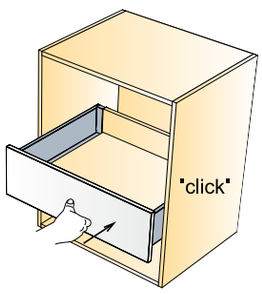
Insertion

Place the drawer horizontally on the runners and push it towards the cabinet until you hear the drawer is locked





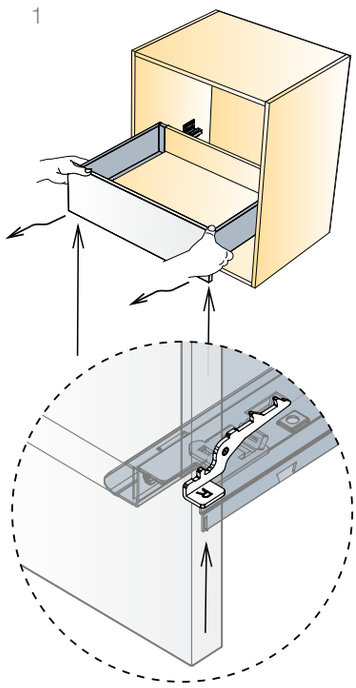
Push to fully close



Removal

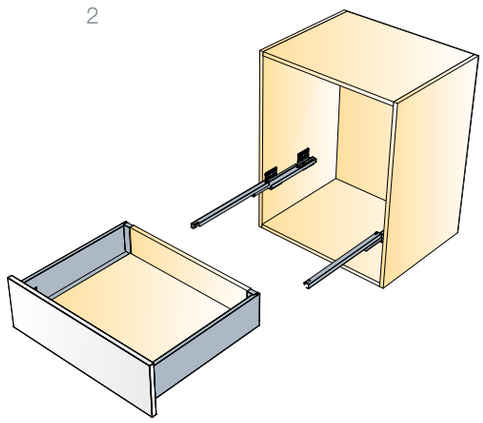
Press upwards the button under the drawer (1). Keep pressed to pull the drawer out (2).

1



Press upwards

2



Accessories Mounting
Steel Back Panel

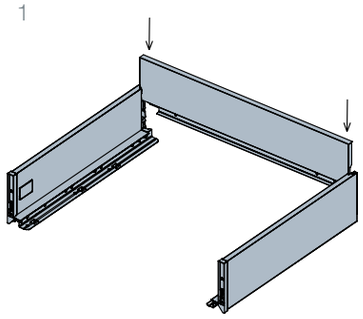
Screws are not included

Assembly Sequence

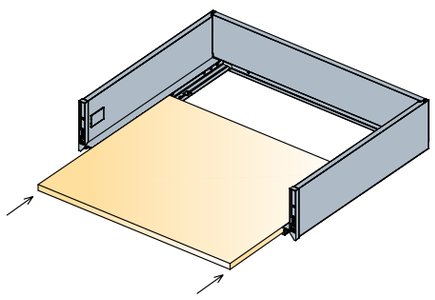
Insert the steel back panel vertically and push it downwards into the recess in the drawer sides (1).

Slide the bottom panel horizontally into recess at the bottom of drawer sides (2)

1



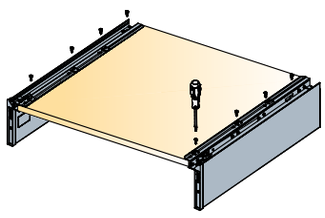
2



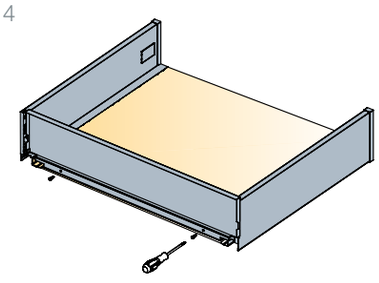
Fix the bottom panels with screws (3)

Fix the steel back panel with screws (4)

3



4



Chipboard screw
Ø3.5 x 15

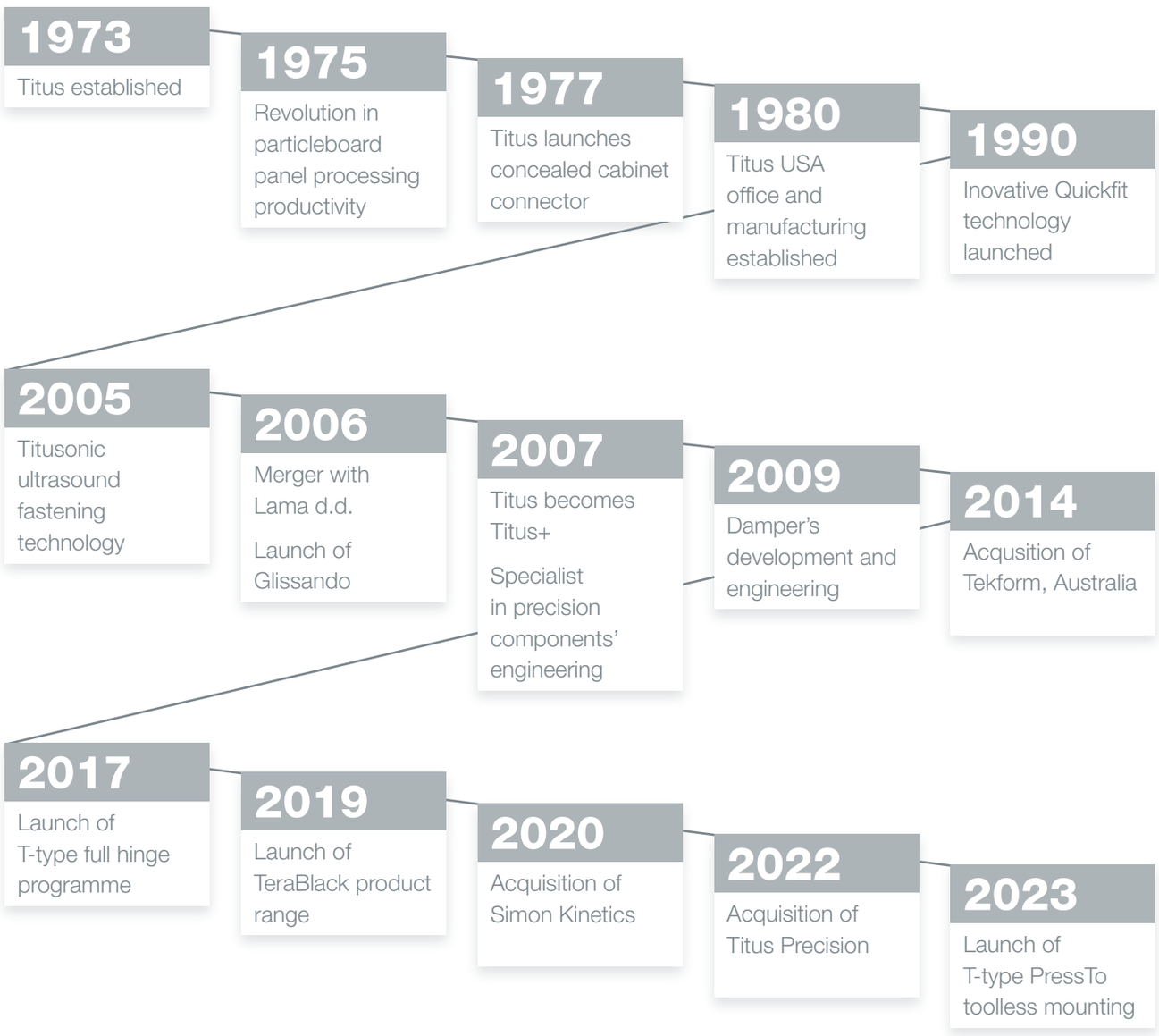
The Titus Group Profile

Titus Group

Titus focuses on the design, manufacture and distribution of connectors, concealed hinges drawers and soft closing mechanisms in furniture and household appliances.

Titus Group is owned and managed from its headquarters in United Kingdom. We are able to provide products and services to every customer around the world based on manufacturing and distribution facilities in Europe, North America, China, SE Asia, Australia and New Zealand.

Quickfit technology makes Titus the World leader in connectors for RTA furniture



Vision

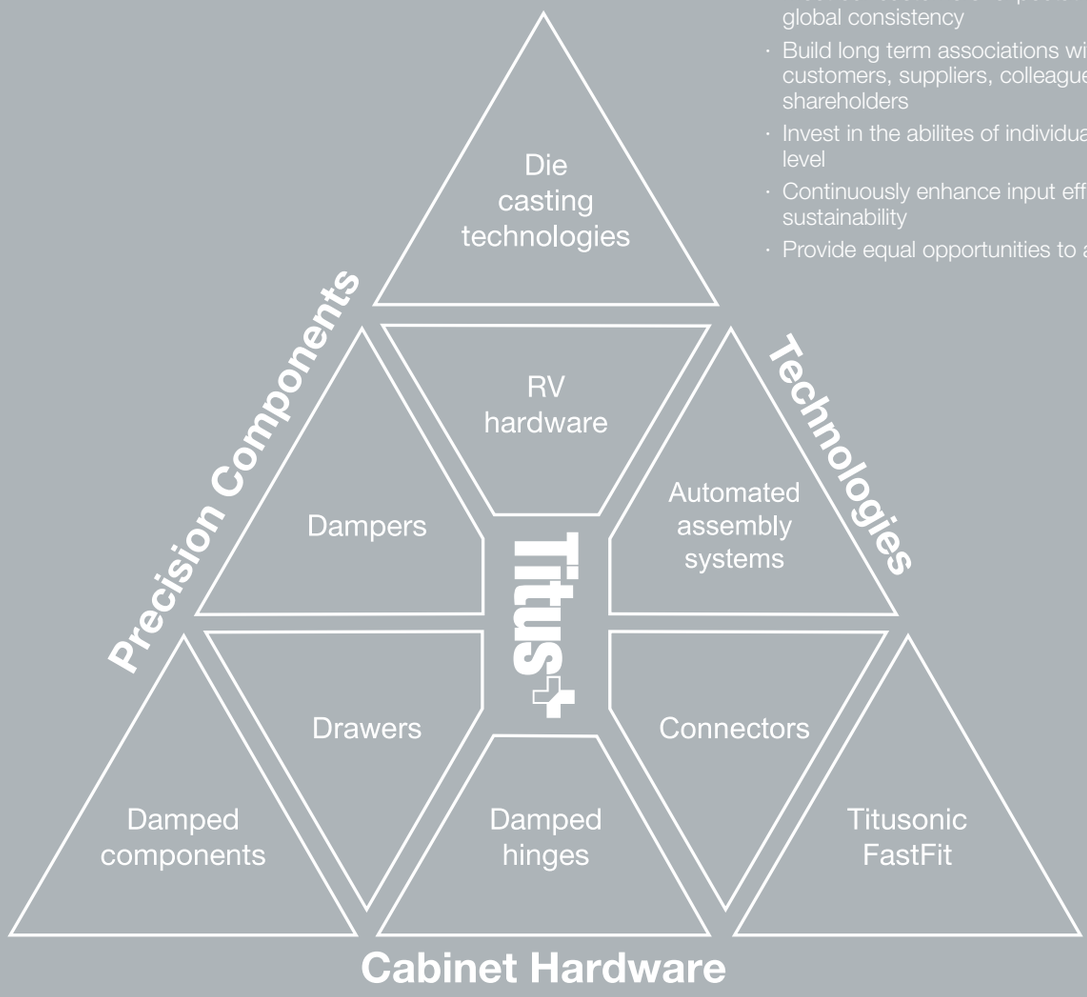
To be the world's best in engineering for precision components

Mission

To provide manufacturers with component solutions that improve their competitiveness

Titus Business Principles

- Gain total knowledge of our customers and their markets
- Focus on identifying and creating high volume component niches
- Meet our customers' expectations with global consistency
- Build long term associations with customers, suppliers, colleagues and shareholders
- Invest in the abilites of individuals at every level
- Continuously enhance input efficiency and sustainability
- Provide equal opportunities to all



Cabinet Hardware

- Cabinet connectors
- Concealed hinges
- Damping mechanisms
- Kitchen drawers and accessories
- RV hardware

Damping and Kinetics

Hydraulic dampers and Slidix mechanisms for custom applications in home equipment

Titus Technologies

- Automated assembly systems
- Die casting technologies
- Titusonic - Ultrasound fastening
- FastFit insertion technology

‘Totally Integrated Engineering’

Product Design

Design and engineering of unique components

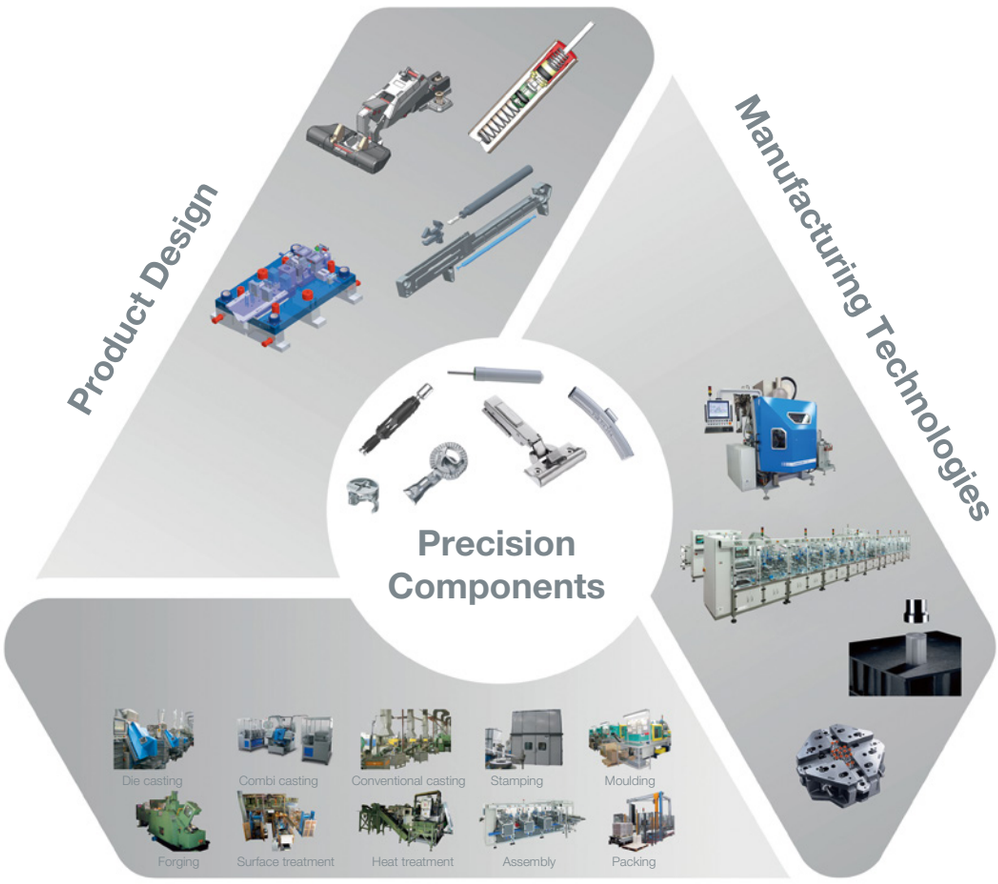
Consistent and repeatable product quality

Manufacturing Technologies

To improve productivity and product quality

Manufacturing Operations

A wide array of technologies and services required for high volume production of precision components available in-house



Manufacturing Operations

Fittings for purpose

Unique product advantages for better value for money and lower ‘total installed cost’

Innovations that improve

With less parts, less different parts, less preparation actions, faster assembly

Fast time-to-market

Quality

Continuous Improvement

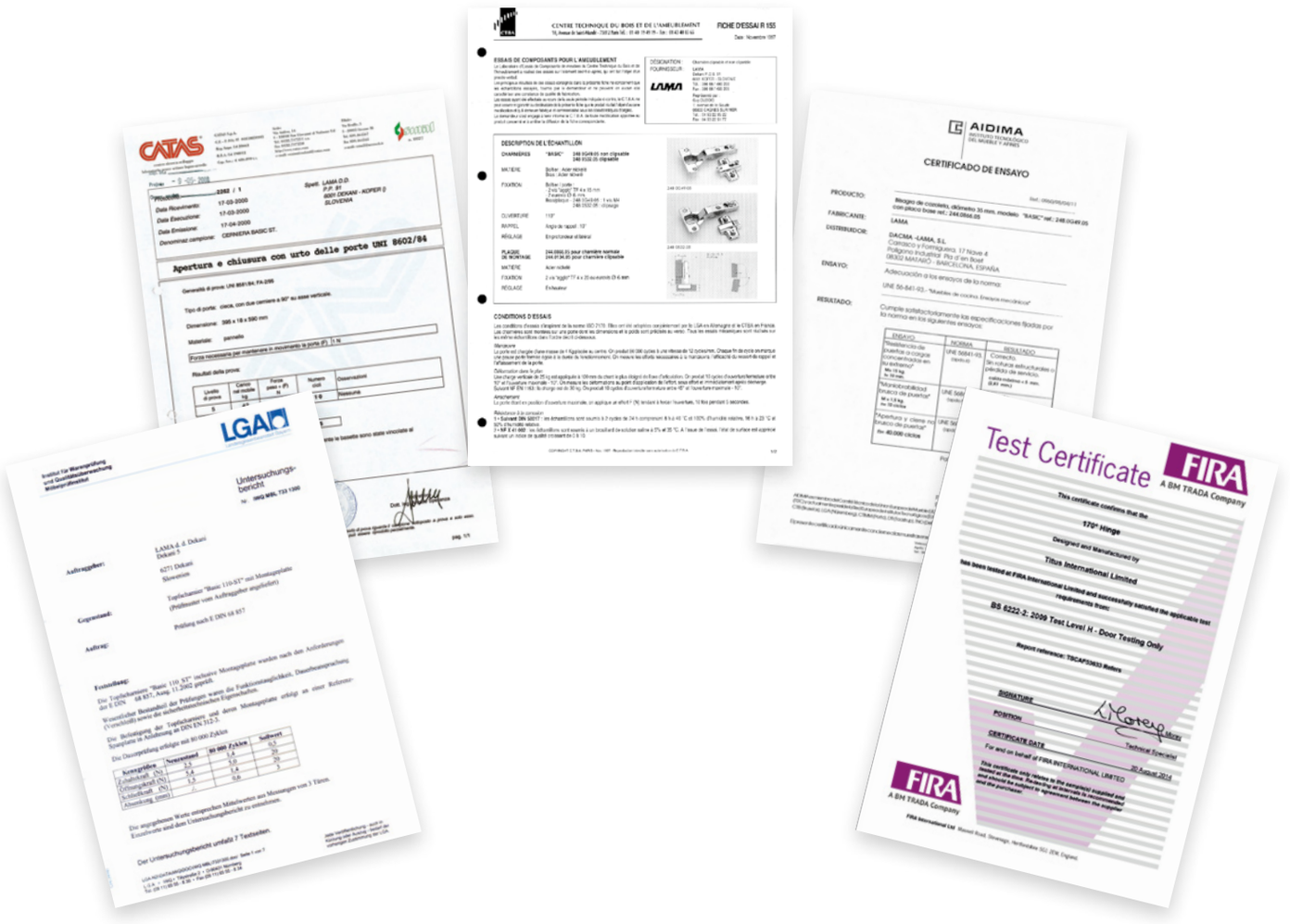
The Titus Group Mission, to improve the competitiveness of our customers, encourages us to continuously improve our products, services, processes and competencies of our employees.

Quality

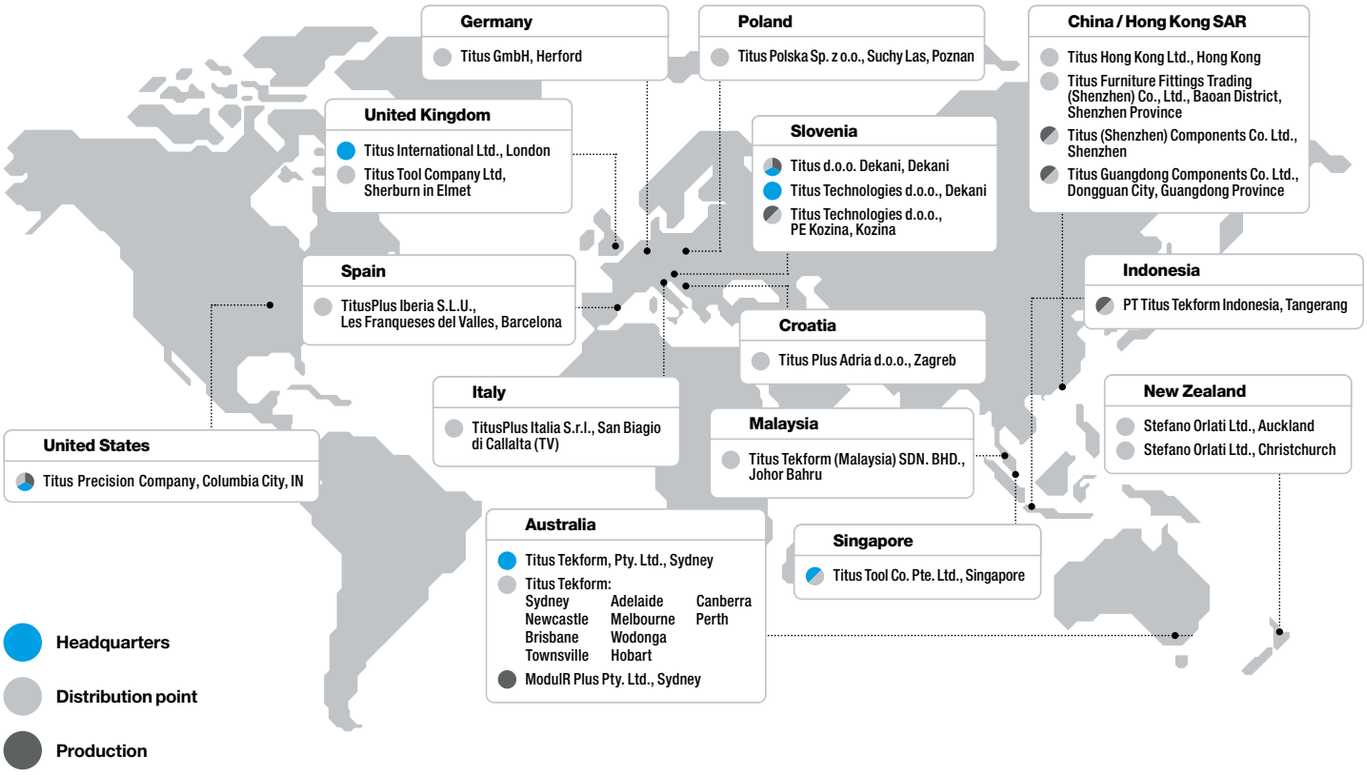
We believe that the Titus Mission is achieved most effectively through the management of our design, manufacturing and service activities in conformance with the ISO 9001 standard for quality management. Quality has a broad meaning for us: it is our guide to the selection of materials, work, processes, internal relations and cooperation with partners.

Products

Our integrated quality system produces technically optimized products of high quality. They are assessed regularly in our own test labs as well as by internationally renowned institutions, such as LGA from Germany, CTBA from France, FIRA from United Kingdom, CATAS from Italy, AIDIMA from Spain, and others.



Worldwide Design, Manufacturing and Distribution Capabilities



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