|  | Cranking | Opening angle | Cup type | Page |
| :---: | :---: | :---: | :---: | :---: |
| B-type |  |  |  |  |
| B-type-i3 110 | Omm | $110^{\circ}$ | for wood door | 2.135 |
|  | 9 mm | $110^{\circ}$ | for wood door | 2.135 |
|  | 15 mm | $110^{\circ}$ | for wood door | 2.135 |
| B-type-i3 110/30 ${ }^{\circ}$ | $30^{\circ}, 9 \mathrm{~mm}$ | $110^{\circ}$ | for wood door | 2.137 |
| B-type-i3 110/45 ${ }^{\circ}$ | $45^{\circ}, 9 \mathrm{~mm}$ | $110^{\circ}$ | for wood door | 2.139 |
|  | $45^{\circ}, 18 \mathrm{~mm}$ | $110^{\circ}$ | for wood door | 2.141 |
| B-type-i3 95 $/ 90^{\circ}$ | $90^{\circ}, 18 \mathrm{~mm}$ | $95^{\circ}$ | for wood door | 2.143 |
| B-type 110 | Omm | $110^{\circ}$ | for wood door | 2.145 |
|  | 9 mm | $110^{\circ}$ | for wood door | 2.145 |
|  | 15 mm | $110^{\circ}$ | for wood door | 2.145 |
| B-type 110/30 ${ }^{\circ}$ | $30^{\circ}, 9 \mathrm{~mm}$ | $95^{\circ}$ | for wood door | 2.147 |
| B-type 110/45 ${ }^{\circ}$ | $45^{\circ}, 9 \mathrm{~mm}$ | $110^{\circ}$ | for wood door | 2.149 |
|  | $45^{\circ}, 18 \mathrm{~mm}$ | $110^{\circ}$ | for wood door | 2.151 |
| B-type $110 \% 90^{\circ}$ | $90^{\circ}$, 0 mm | $110^{\circ}$ | for wood door | 2.153 |
|  | $90^{\circ}, 18 \mathrm{~mm}$ | $95^{\circ}$ | for wood door | 2.153 |
| B-type 110 AL | Omm | $110^{\circ}$ | for aluminium frame door | 2.155 |
|  | 9 mm | $110^{\circ}$ | for aluminium frame door | 2.155 |
|  | 15 mm | $110^{\circ}$ | for aluminium frame door | 2.155 |
| B-type 110 AL (Glissando AL ready) | Omm | $110^{\circ}$ | for aluminium frame door | 2.157 |
|  | 9 mm | $110^{\circ}$ | for aluminium frame door | 2.157 |
|  | 15 mm | $110^{\circ}$ | for aluminium frame door | 2.157 |
| B-type 170 | Omm | $170^{\circ}$ | for wood door | 2.159 |
|  | 9 mm | $170^{\circ}$ | for wood door | 2.161 |
| B-type for pie-cut corner cabinet |  |  | for wood door | 2.163 |
| B-type flap door hinge | Omm | $90^{\circ}$ | for wood door | 2.165 |
| B-type mounting plates |  |  |  | 2.167 |

Opening angle Cup type Page
Other Hinges
Wide angle hinge and mounting plate ..... $270^{\circ}$
for wood door ..... 2.171
Refrigerator cabinet door hinge ..... $100^{\circ}$
for wood door ..... 2.173
Accessories
Hinge Angle Restrictor ..... 2.175
Cover caps ..... 2.177
Glissando Soft Closing Systems for Hinges
Glissando TL3 ..... 2.189
Glissando TT ..... 2.189
Glissando TL 170 ..... 2.191
Glissando AL ..... 2.193
Glissando CR ..... 2.195
PushOpen Solutions
Push Latch ..... 2.199
PushOpen Short ..... 2.201
PushOpen Long ..... 2.203


## Slide-on mounting system

Proven and reliable hinge-to-plate mounting solution
Cost-per-door effectiveness
Proven solution for RTA furniture, household application and tall cabinets


Soft closing options
Hinge integrated
Stand-alone
Add-on with Glissando ready
hingecup
Fast and simple mounting


## ConfidentClose

1 Fast closing
2 Late start of deceleration action

- 3 Quiet landing with SoftTouch




## Titus Damper Inside

Titus proprietary multi-purpose damping technology
Reliable and consistent life-long damping

B-type-i3
Reliable open-close
Consistent performance
ConfidentClose
Low 11 mm hinge depth cup


Mounting plates | Hinge cup screws |
| :---: |
| If not pre-mounted |
| plate |



[^0]
## Mounting <br> details

Mounting plate Mounting plate thickness table
drilling distance

Drawings show application on D=0mm mounting plate

| X |  | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 3 | 6 | 5 | 4 | 3 | 2 | 1 | 0 | 0 |  |  |
| K | 4 |  | 6 | 5 | 4 | 3 | 2 | 1 | 0 | 0 |  |
|  | 5 |  |  | 6 | 5 | 4 | 3 | 2 | 1 | 0 | D |
| $D=13+K-X$ |  |  |  |  |  |  |  |  |  |  |  |



| V | 16 | 17 | 18 | 19 | 20 | 21 | 22 |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
|  | 3 | 2 | 2 | 2 | 3 | 3 | 3 | 4 |
|  | 4 | 3 | 3 | 3 | 4 | 4 | 4 | 5 |
|  | 5 | 4 | 4 | 4 | 5 | 5 | 5 | 6 |

## Touch opening

| Door clearance <br> For further explanation <br> V |
| :--- |




Mounting details


Drawings show application on
D $=3 \mathrm{~mm}$ mounting plate


|  | $L=37$ for thickness $D=0$ |
| :--- | :--- |
| $L=36$ for thickness $D=1$ |  |
|  | $L=35$ for thickness $D=2$ |
| Drawings show application on | $L=34$ for thickness $D=3$ |
| $D=3 m m$ mounting plate | $L=31$ for thickness $D=9$ |


$\mathrm{L}=37$ for thickness $\mathrm{D}=0$ for thickness $D=1$ $L=34$ for thickness $D=3$ $L=31$ for thickness $D=9$

Mounting plate Mounting plate thickness table drilling distance For further explanation … s see page 2.13

|  | P |  | 2.5 | 3.5 | 4.5 | 8.5 | 9.5 | 10.5 | 11.5 | 12.5 | 13.5 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 3 | 9 |  |  | 3 | 2 | 1 | 0 |  |  |  |
|  | K | 4 |  | 9 |  |  | 3 | 2 | 1 | 0 |  |  |
|  |  | 5 |  |  | 9 |  |  | 3 | 2 | 1 | 0 | D |


| $X$ | 2 | 3 | 4 | 9 | 10 | 11 | 12 | 13 | 14 | 15 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |


| 3 | 9 |  | 3 | 2 |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |

Touch opening



- Opening angle
- Drilling diameter for hinge cup
- Drilling depth
$110^{\circ}$
- Drilling diameter for hinge cup

35mm
$110^{\circ}$
Hinge on plate mounting system


| Interaxis | Interaxis |
| :--- | :--- |
| 45 mm | 48 mm |

Cranking


200 Pcs Cup made of steel and plastic, arm made of zinc



Mounting
details

## Mounting plate Mounting plate thickness table <br> drilling distance For further explanation - + see page 2.13

| P |  | 9 | 9.5 | 10 | 10.5 | 11 | 11.5 | 12 | 12.5 | 13.5 |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
|  | 3 | 3 |  | 2 |  | 1 |  | 0 |  |  |  |
|  | 4 |  | 3 |  | 2 |  | 1 |  | 0 |  |  |
|  | 5 |  |  |  | 3 | 2 | 1 | 0 | $D$ |  |  |

Drawings show application on
$D=3 \mathrm{~mm}$ mounting plate

| $X$ | 11.5 | 12.5 | 13 | 13.5 | 14 | 14.5 | 15 | 15.5 | 16 | 16.5 | 17 | 18 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |



$\mathrm{L}=36$ for thickness $\mathrm{D}=0$
L=35 for thickness $\mathrm{D}=1$
Drawings show application on $D=3 \mathrm{~mm}$ mounting plate

$$
\mathrm{L}=34 \text { for thickness } \mathrm{D}=2
$$

$L=33$ for thickness $D=3$
Touch opening

| Door clearance <br> For further explanation ... > see page 2.14 |  |  |  |  |  |  |  | 22 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| V |  | 16 | 17 | 18 | 19 | 20 | 21 |  |  |
|  | 3 | 0.3 | 0.5 | 0.7 | 1.0 | 1.3 | 1.7 | 2.5 |  |
| K | 4 | 0.3 | 0.5 | 0.7 | 0.9 | 1.2 | 1.6 | 2.1 |  |
|  | 5 | 0.3 | 0.5 | 0.7 | 0.9 | 1.2 | 1.5 | 2.0 | $\mathrm{F}_{\text {Min }}$ |




Side adjustment $+3 /-0.5 \mathrm{~mm}$


Height adjustment $+2 /-2 \mathrm{~mm}$


Depth adjustment +4/-Omm

Drawing shows application on $D=18 \mathrm{~mm}$ mounting plate

Drawing shows application on D=0mm mounting plate

$\mathrm{L}=36$ for thickness $\mathrm{D}=0$
L=35 for thickness $\mathrm{D}=1$
$L=34$ for thickness $D=2$ $\mathrm{L}=33$ for thickness $\mathrm{D}=3$



## Mounting plates

今
These hinges can only be used with blind panel mounting plates

## Hinge cup screws

If not pre-mounted
6.9 每
$820-6308-050$
10000 Pcs

Accessories

Cover caps for hinge arm
. $\%$ see page 2.177

Hinge angle restrictor
.... see page 2.175


Side adjustment $+4 /-0 \mathrm{~mm}$


Height adjustment $+2 /-2 \mathrm{~mm}$


Depth adjustment $+3 /-0.5 \mathrm{~mm}$

[^1]

Door clearance
For further explanation ... . see page 2.14
PushOpen Solutions
... see pages 2.199-2.204

| V | 16 | 17 | 18 | 19 | 20 | 21 | 22 |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
|  | 3 | 0.3 | 0.5 | 0.7 | 1.0 | 1.3 | 1.7 | 2.5 |
| $\mathbf{K}$ | 4 | 0.3 | 0.5 | 0.7 | 0.9 | 1.2 | 1.6 | 2.1 |
|  | 5 | 0.3 | 0.5 | 0.7 | 0.9 | 1.2 | 1.5 | 2.0 |


$110^{\circ}$

Technical details

- Opening angle

Drilling diameter for hinge cup
Drilling depth
Hinge on plate mounting system

$110^{\circ}$
35 mm min. 11.5 mm slide-on


Interaxis 48mm


Cup type
Item
number
Item number

Cranking


248-0G54-050
248-0G49-050
0 mm
$\qquad$

200 Pcs
Made of steel

| 248-0G54-050 | $248-0 G 49-050$ |
| :--- | :--- | :--- |
| 248-0G79-050 | $248-0 K 40-050$ |

Cranking
248-0G55-050 248-0G50-050
9 mm


248-0G80-050 248-0K76-050


200 Pcs
Made of steel


## Mounting plates

Cruciform mounting plate
$\stackrel{y}{2}$ see page 2.167

Hinge cup screws
If not pre-mounted
$6.9{ }^{\circ}$


Cover caps for hinge arm
.... see page 2.177

Hinge angle restrictor
... $\%$ see page 2.175


[^2]

## Mounting plate Mounting plate thickness table <br> drilling distance For further explanation … \% see page 2.13

| $X$ | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |




Soft closing systems

Touch opening
PushOpen Solutions
see pages 2.199-2.204
PushOpen Solutions
see pages 2.199-2.204
Glissando TL3
. see page 2.189

Glissando CR
. see page 2.195

Door clearance
For further explanation .... $\geqslant$ see page 2.14

| V | 16 | 17 | 18 | 19 | 20 | 21 | 22 |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
|  | 3 0.3 0.5 0.7 1.0 1.3 1.7 2.5 <br>  4 0.3 0.5 0.7 0.9 1.2 1.6 | 2.1 |  |  |  |  |  |  |
|  | 0.3 | 0.5 | 0.7 | 0.9 | 1.2 | 1.5 | 2.0 | $F_{\text {MIN }}$ |




Mounting
details


Drawings show application on $D=3 \mathrm{~mm}$ mounting plate

Mounting plate drilling distance

Mounting plate thickness table
For further explanation $\cdots$ see page 2.13


| P |  | 2.5 | 3.5 | 4.5 | 8.5 | 9.5 | 10.5 | 11.5 | 12.5 | 13.5 |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
|  | 3 | 9 |  |  | 3 | 2 | 1 | 0 |  |  |  |
|  | 4 |  | 9 |  |  | 3 | 2 | 1 | 0 |  |  |
|  | 5 |  |  | 9 |  |  | 3 | 2 | 1 | 0 | D |


| $X$ | 2 | 3 | 4 | 9 | 10 | 11 | 12 | 13 | 14 | 15 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |



|  | 3 | 9 |  | 3 | 2 |  |  | 0 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K | 4 | 9 |  |  | 3 | 2 |  |  | 0 |  |  |
|  | 5 |  | 9 |  |  | 3 | 2 |  |  | 0 | D |

$\mathrm{L}=37$ for thickness $\mathrm{D}=0$ $L=36$ for thickness $D=1$ $L=35$ for thickness $D=2$ $L=34$ for thickness $D=3$ $L=31$ for thickness $D=9$

Drawings show application on $\mathrm{D}=3 \mathrm{~mm}$ mounting plate


| Door clearance <br> For further explanation -> see page 2.14 |  |  |  |  |  |  |  | $22$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| V |  | 16 | 17 | 18 | 19 | 20 | 21 |  |  |
| K | 3 | 0.3 | 0.5 | 0.7 | 1.0 | 1.3 | 1.7 | 2.5 |  |
|  | 4 | 0.3 | 0.5 | 0.7 | 0.9 | 1.2 | 1.6 | 2.1 |  |
|  | 5 | 0.3 | 0.5 | 0.7 | 0.9 | 1.2 | 1.5 | 2.0 | $\mathrm{F}_{\text {min }}$ |

## B-type 110/45



## Hinge cup screws

If not pre-mounted


Accessories

Cover caps for hinge arm
.... see page 2.177

Hinge angle restrictor
... see page 2.175


$\begin{array}{ll}\text { Mounting plate } & \text { Mounting plate thickness table } \\ \text { drilling distance } & \text { For further explanation } \cdots \text { see page } 2.13\end{array}$

| P |  | 9 | 9.5 | 10 | 10.5 | 11 | 11.5 | 12 | 12.5 | 13.5 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
|  | 3 | 3 |  | 2 |  | 1 |  | 0 |  |  | |  |  |  |  |  |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| K | 4 |  | 3 |  | 2 |  | 1 |  |

Drawings show application on $D=3 \mathrm{~mm}$ mounting plate

Drawings show application on
$D=3 \mathrm{~mm}$ mounting plate
$L=36$ for thickness $D=0$
$L=35$ for thickness $D=1$
$\mathrm{L}=34$ for thickness $\mathrm{D}=2$
$\mathrm{L}=33$ for thickness $\mathrm{D}=3$


## B-type 110/45



## Hinge cup screws

If not pre-mounted
6.9 820-6308-050

Accessories

Cover caps for hinge arm
.... see page 2.177

Hinge angle restrictor
$\cdots$ see page 2.175


Side adjustment $+3 /-0.5 \mathrm{~mm}$


Height adjustment $+2 /-2 \mathrm{~mm}$


Depth adjustment +4/-0mm


Drawing shows application on $D=18 \mathrm{~mm}$ mounting plate

Drawing shows application on $\mathrm{D}=0 \mathrm{~mm}$ mounting plate


Drawings show application on
$\mathrm{D}=3 \mathrm{~mm}$ mounting plate

| Soft closing systems | Touch opening | Door clearance <br> For further explanation .... see page 2.14 |  |  |  |  |  |  | 22 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| , |  | V | 16 | 17 | 18 | 19 | 20 | 21 |  |  |
|  |  | 3 | 0.3 | 0.5 | 0.7 | 1.0 | 1.3 | 1.7 | 2.5 |  |
|  |  | K 4 | 0.3 | 0.5 | 0.7 | 0.9 | 1.2 | 1.6 | 2.1 |  |
|  |  | 5 | 0.3 | 0.5 | 0.7 | 0.9 | 1.2 | 1.5 | 2.0 | $F_{\text {MIN }}$ |

Gap $Z_{\text {min }}=0$

B-type 110/90 ${ }^{\circ}$
For wood door cabinets with blind panels


- Opening angle $95^{\circ}$

| Drilling diameter for hinge cup | 35 mm |
| :--- | :--- |
| Drilling depth | 11.5 mm |
| Hinge on plate mounting system | slide-on |





Interaxis
48 mm


Cranking
18 mm


Cup made of steel, arm made of zinc
200 Pcs

## Cranking

## 0 mm



O 248-0255-050
248-0V66-050

200 Pcs
Cup made of steel, arm made of zinc
Blind panel
mounting plate
Mounting plates
These hinges can only
be used with blind panel
mounting plates


[^3]Mounting details

Mounting plate
drilling distance


Door clearance
For further explanation ... see page 2.14
Glissando TL3 . see page 2.189

| V | 16 | 17 | 18 | 19 | 20 | 21 | 22 |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
|  | 3 | 0.3 | 0.5 | 0.7 | 1.0 | 1.3 | 1.7 | 2.5 |
| K | 4 | 0.3 | 0.5 | 0.7 | 0.9 | 1.2 | 1.6 | 2.1 |
|  | 5 | 0.3 | 0.5 | 0.7 | 0.9 | 1.2 | 1.5 | 2.0 |



Mounting plates | Hinge cup screws |
| :--- |
| If not pre-mounted |

110
SLIDE-ON


Side adjustment $+3 /-0.5 \mathrm{~mm}$


Height adjustment $+2 /-2 \mathrm{~mm}$


Depth adjustment +4/-0mm

For further explanation .... see pages 2.22-2.24


Mounting plate thickness table
For further explanation $\cdots$ see page 2.13
$\left.\begin{array}{llllllll}\text { X } & 12 & 13 & 14 & 15 & 16 & 17 & 18 \\ \hline & 3 & 2 & 1 & 0 & & & \\ \hline 18 & 4 & 3 & 2 & 1 & 0 & & \\ \hline 19 & 5 & 4 & 3 & 2 & 1 & 0 & \\ \hline 20 & 6 & 5 & 4 & 3 & 2 & 1 & 0\end{array}\right]$


| H | 17 | 18 | 19 | 20 | 21 | 22 |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
|  | 17 1 1 2 2 2 | 3 |  |  |  |  |  |
| 18 2 2 3 3 3 | 3 |  |  |  |  |  |  |
| 20 | 2 | 2 |  |  | 3 |  |  |

Door clearance
For further explanation $\rightarrow$ see page 2.14


| H | 17 | 18 | 19 | 20 | 21 | 22 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 17 <br> G | 0.5 | 0.7 | 1.1 | 1.4 | 1.8 | 2.9 |
| 18 | 0.5 | 0.7 | 1.0 | 1.3 | 1.7 | 2.5 |  |
| 19 | 0.5 | 0.7 | 0.9 | 1.2 | 1.6 | 2.1 |  |
| 20 | 0.5 | 0.7 | 0.9 | 1.2 | 1.5 | 2.0 | Fmin |

Gap $Z_{\text {мім }}=0.5$

## B-type 110 AL

For aluminium frame doors Glissando AL soft closing ready


Hinge cup screws
If not pre-mounted


Accessories

Hinge for aluminium frame door which can be used with Glissando AL for soft closing solution


Side adjustment $+3 /-0.5 \mathrm{~mm}$


Height adjustment $+2 /-2 \mathrm{~mm}$


Depth adjustment +4/-Omm

[^4]Mounting plate drilling distance

Mounting plate thickness table
For further explanation $\cdots$ see page 2.13


| X | 12 | 13 | 14 | 15 | 16 | 17 | 18 |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | | 17 | 3 | 2 | 1 | 0 |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| 18 | 4 | 3 | 2 | 1 | 0 |  |  |
| 19 | 5 | 4 | 3 | 2 | 1 | 0 |  |
| 20 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |$\quad$ D




Glissando AL
... see page 2.193

Door clearance
For further explanation - - - see page 2.14


| H | 17 | 18 | 19 | 20 | 21 | 22 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 17 0.5 0.7 1.1 1.4 1.8 2.918 0.5 0.7 1.0 1.3 1.7 2.5 <br> 19 0.5 0.7 0.9 1.2 1.6 2.1 <br> 20 0.5 0.7 0.9 1.2 1.5 2.0 |  |  |  |  |  |
| FMIN |  |  |  |  |  |  |

Gap $Z_{\text {min }}=0.5$


## Mounting plates

Cruciform mounting plate
. 7 see page 2.167

## Hinge cup screws

If not pre-mounted


Hinge angle restrictor
... $\%$ see page 2.175
Accessories

Legend of hinge cup symbols
Screw-on
ready
serews

费
Machine insertion
ready



Side adjustment $+3 /-0.5 \mathrm{~mm}$


Height adjustment $+2 /-2 \mathrm{~mm}$


Depth adjustment +4/-Omm

[^5]Mounting
details

Mounting plate Mounting plate thickness table
drilling distance For further explanation .... see page 2.13

## 

| $X$ | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |


|  | 3 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K | 4 |  | 6 | 5 | 4 | 3 | 2 | 1 | 0 |  |  |  |
|  | 5 |  |  | 6 | 5 | 4 | 3 | 2 | 1 | 0 |  |  |
|  | 6 |  |  |  | 6 | 5 | 4 | 3 | 2 | 1 | 0 |  |
|  | 7 |  |  |  |  | 6 | 5 | 4 | 3 | 2 | 1 | 0 |

$C$ value with $D=0$ mounting plates
$D=13+K-X$

```
\(\begin{array}{llllll}\mathrm{K} & 3 & 4 & 5 & 6 & 7\end{array}\)
C \(\quad-9.0 \quad-8.1-7.1 \begin{array}{llllll} & -6.1 & -5.2 & \mathrm{D}\end{array}\)
    0.0-8.1 -7.1 -6.1 -5.2 D
```

Drawings show application on
$\mathrm{D}=0 \mathrm{~mm}$ mounting plate



## Mounting plates

Cruciform mounting plate
. y see page 2.167

## Hinge cup screws

If not pre-mounted
$6.9 \overbrace{\text { 为 }}$
820-6308-050
10000 Pcs

## Accessories

Hinge angle restrictor
.... see page 2.175

Legend of hinge cup symbols
$\bigcirc$
Screw-on
ready
screws


Side adjustment $+3 /-0.5 \mathrm{~mm}$


Height adjustment $+2 /-2 \mathrm{~mm}$


Depth adjustment $+4 /-0 \mathrm{~mm}$

[^6]

Drawings show application on $D=0 \mathrm{~mm}$ mounting plate

Mounting plate Mounting plate thickness table
drilling distance For further explanation $\cdots$... see page 2.13

|  | 3 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K | 4 |  | 6 | 5 | 4 | 3 | 2 | 1 | 0 |  |  |  |  |
|  | 5 |  |  | 6 | 5 | 4 | 3 | 2 | 1 | 0 |  |  |  |
|  | 6 |  |  |  | 6 | 5 | 4 | 3 | 2 | 1 | 0 |  |  |
|  | 7 |  |  |  |  | 6 | 5 | 4 | 3 | 2 | 1 | 0 | D |

$D=4+K-X$
$C$ value with $D=0$ mounting plates

$$
\begin{array}{cccccc}
\hline \mathrm{K} & 3 & 4 & 5 & 6 & 7 \\
\hline \mathrm{C} & 0 & 0.9 & 1.9 & 2.9 & 3.8
\end{array}
$$



Drawing shows application on $\mathrm{D}=0 \mathrm{~mm}$ mounting plate


Drawing shows application on Drawing shows application
$D=9 \mathrm{~mm}$ mounting plate


Drawing shows application on $D=18 \mathrm{~mm}$ mounting plate


Gap $Z_{\text {мім }}=0$

## B-type

for Pie-cut Corner Cabinet


Drilling diameter for hinge cup
Drilling depth
Hinge on plate mounting system

35 mm
11.5 mm slide-on


Corner
cabinet


费 248-0U13-050 248-0U14-050
Drilling patterns for hinge cups .... see page 2.17

100 Pcs Cup made of steel, arm made of zinc




## Adjustments



The diagonal adjustment is made by rotating the appropriate screw as shown on the drawing


Touch opening

PushOpen Solutions
... see pages 2.199-2.204

## B-type

Flap door hinge


## Mounting plates

Cruciform mounting plate
? ) see page 2.167

## Hinge cup screws

If not pre-mounted
$6.9 \overbrace{15} 3.5$
820-6308-050
10000 Pcs

Accessories
Cover caps for hinge arm
-. $\%$ see page 2.177

## Legend of hinge cup symbols

$\bigcirc$
Screw-on
ready
\&... screws



Side adjustment $+0.5 /-0.5 \mathrm{~mm}$


Height adjustment $+2 /-2 \mathrm{~mm}$


Depth adjustment +4/-Omm

| D | 0 | 1 | 2 | 3 |
| :--- | :---: | :---: | :---: | :---: |
| $B(\mathrm{~mm})$ | 20 | 21 | 22 | 23 |

$D=$ mounting plate height $X=22.5+K-A$

$B=$ distance between two holes center
for fixing screws on the hinge cup

| Touch opening | Door clearance <br> For further explanation - see page 2.14 |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PushOpen Solutions <br> $\rightarrow$. see pages 2.199-2.204 | V |  | 16 | 17 | 18 | 19 | 20 | 21 |  |  |
|  |  | 3 | 0.3 | 0.5 | 0.7 | 1.0 | 1.3 | 1.7 | 2.5 |  |
|  | K | 4 | 0.3 | 0.5 | 0.7 | 0.9 | 1.2 | 1.6 | 2.1 |  |
|  |  | 5 | 0.3 | 0.5 | 0.7 | 0.9 | 1.2 | 1.5 | 2.0 | $F_{\text {min }}$ |

## B-type

B-type slide-on mounting
Mounting Plates


Cruciform mounting plate


## 200 Pcs Made of steel

Zinc diecast cruciform mounting plate


## 200 Pcs Made of zinc

Fixing screws for mounting plates
If not pre-mounted
$\bigcirc$
$8 \prod_{-L \rightarrow 1}^{1}$
Euro screws
$821-6304-050 L=11$
$821-6323-050 L=13$
$821-6332-050 L=15$

Chipboard screws
$820-6328-050$


Mounting plate thickness


Height adjustment＋／－ 2 mm

|  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Item number | Item number | Item number | Item number | Item number | Item number | Item number | Item number |


＊Available upon special request $\geqslant$ see page 0.3

| $4 m m$ | $244-0 L 37-650$ | $244-0 K 97-650$ |  |  | 244－0M28－650 |
| ---: | ---: | ---: | ---: | ---: | ---: |
| $5 m m$ | $244-0 L 38-650$ | $244-0 K 98-650$ | $244-0 T 14-650$ |  | 244－0M29－650 |
| $6 m m$ | $244-0232-650$ | $244-0914-650$ |  | ＊244－0B12－650 |  |
| $9 m m$ | $244-0062-650$ | $244-0067-650$ | $244-0 P 41-650$ |  |  |
| 18 mm | $244-0063-650$ | $244-0068-650$ | $244-0175-650$ |  |  |

＊Available upon special request ．．．． ，see page 0.3

Legend of mounting plate type symbols

| $\bigcirc$ | $3$ | $13$ | $\text { 慁 } 15$ | 実 | 骂 | $\text { 寉 } 7.5$ | 㗊10.5 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Screw－on ready for euro screws \＆screws | Screw－on ready for chipboard ＜screws | Pre－mounted 13 mm euro screws | Pre－mounted 15 mm euro screws | Pre－mounted chipboard screws | Machine insertion ready | Pre－mounted 7.5 mm expanidng dowels | Pre－mounted 10.5 mm expanding dowels |
|  |  |  |  |  |  |  |  |

## B-type

B-type slide-on mounting

## Mounting Plates



## Cruciform mounting plate

Back-to back application


## 200 Pcs Made of steel

Zinc diecast cruciform mounting plate

- For 18 mm inset doors



## 200 Pcs Made of zinc

Fixing screws for mounting plates
If not pre-mounted
$\bigcirc$
$8 \prod_{-L \rightarrow}^{1}$
(5)
Euro screws
$821-6304-050 L=11$
$821-6323-050 L=13$
$821-6332-050 L=15$



Mounting plate thickness


Height adjustment $+/-2 \mathrm{~mm}$

|  | $\bigcirc$ | 鼽10.5 |
| :---: | :---: | :---: |
|  |  | Item <br> number |

$2 \mathrm{~mm} \quad 244-0036-650$


Fits standard 37 mm drilling

Legend of mounting plate type symbols



## Hinge cup screws <br> If not pre-mounted

Legend of hinge cup symbols
This hinge can be only used with above cruciform mounting plate

$$
6.9{ }^{\text {㿻 }}
$$

|  | Machine insertion <br> ready | Pre-mounted |
| :--- | :--- | :--- |
| Screw-on |  |  |
| ready |  |  |
| screws |  |  |

Cosin



[^7]


## Door thickness

$\triangle$

## Refrigerator Cabinet <br> Door Hinge 100



## Mounting plates

今
This hinge can be mounted only with above cruciform mounting plates,

## Hinge cup screws

If not pre-mounted

Legend of hinge cup symbols

|  |  |
| :--- | :--- |
| Screw-on <br> ready <br> serews | Machine insertion <br> ready |






Drawings show application on mounting plate


Door clearance
For further explanation .... see page 2.14

| V | 16 | 17 | 18 | 19 | 20 | 21 | 22 |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
|  | 3 | 0.3 | 0.5 | 0.7 | 1.0 | 1.3 | 1.7 | 2.5 |
| $\mathbf{K}$ | 4 | 0.3 | 0.5 | 0.7 | 0.9 | 1.2 | 1.6 | 2.1 |
|  | 5 | 0.3 | 0.5 | 0.7 | 0.9 | 1.2 | 1.5 | 2.0 |


$80^{\circ}$ Hinge Angle Restrictor
Restric
T-type




200 Pcs
Made of plastic

| $80^{\circ}$ Hinge Angle | For all S-type $110^{\circ}$ |
| :--- | ---: |
| Restrictor | and B-type $110^{\circ}$ |
| S-type, B-type | $348-4668 \cdots$ |

S-type, B-type

200 Pcs
Made of plastic

$135^{\circ}$ Hinge
For all $170^{\circ}$ hinges



Open the door to approximately $75^{\circ}$ and position angle restrictor to follow the hinge cup form


Slightly open the door to hear the click meaning angle restrictor is in the right position


Close the door to remove the restrictor holder (cracks by itself while closing the door)


Hinge has to be in closed position


Insert angle restrictor into the hinge cup


When angle restrictor is in the right position push it down



[^0]:    For further explanation .... $\%$ see pages 2.22-2.24

[^1]:    For further explanation .... s see pages 2.22-2.24

[^2]:    For further explanation .... $\%$ see pages 2.22-2.24

[^3]:    For further explanation $\cdot . . \geqslant$ see pages 2.22-2.24

[^4]:    For further explanation .-..े see pages 2.22-2.24

[^5]:    For further explanation $\cdot . . \geqslant$ see pages 2.22-2.24

[^6]:    For further explanation .-..े see pages 2.22-2.24

[^7]:    For further explanation -․ - see pages 2.22-2.24

